

# Power Converters: Why commercial world is betting on Gallium Nitride (GaN) to replace Silicon

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Yale University



CERN: PH-ESE Electronics Seminars  
Tuesday 14 September 2010  
09:00 to 10:00 (Europe/Zurich) Bldg:13-2-005

1 Oodle = 10,000 amps

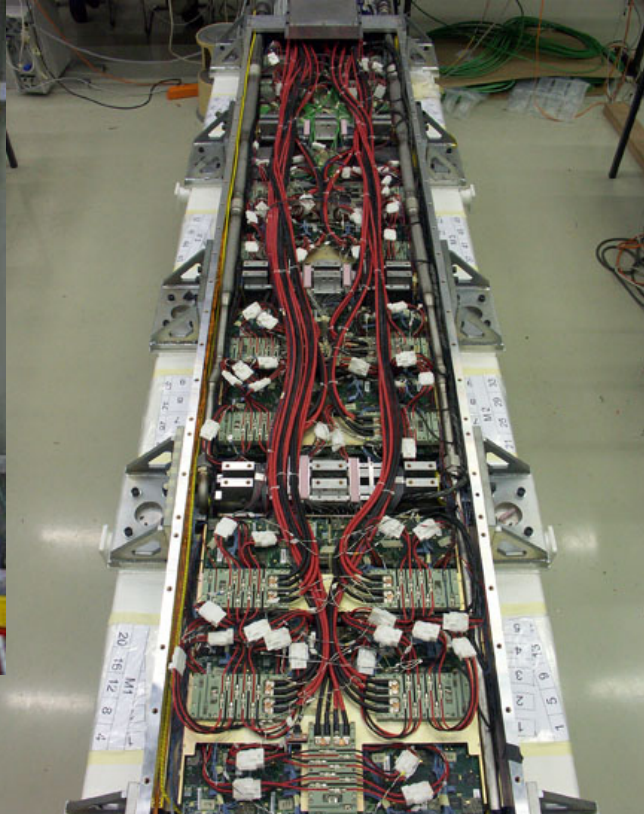
## Agenda

- ❖ CMS ECAL Powering 2.5 V @ 50,000 amps
- ❖ DC-DC Converters
- ❖ Commercial Device 100 Mrads- Beginners luck
- ❖ ATLAS Upgrade work. Embedded Air Coil PCB
- ❖ Why Thin Oxide for Radiation
- ❖ Why go beyond Silicon. 15 V LDMOS
- ❖ GaN Wide band Gap material. RF & Power Switching
- ❖ Data Centers 400V DC distribution
- ❖ Companies involved with GaN Product Development
- ❖ Advantage of this development
- ❖ Conclusions

### **Collaborators:**

**Yale University:** Keith Baker, Hunter Smith

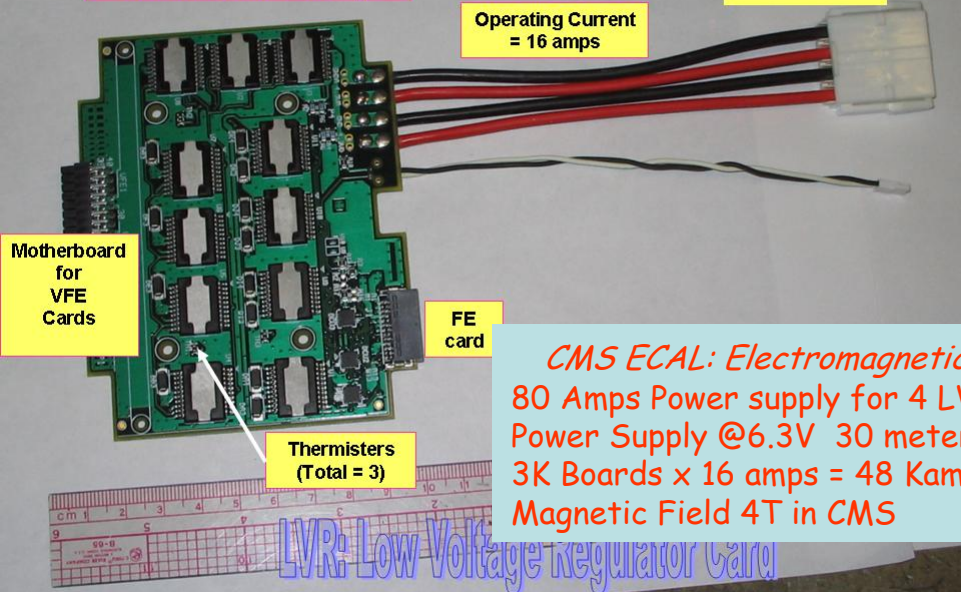
**Brookhaven National Laboratory:** Hucheng Chen, James Kierstead, Francesco Lanni,  
David Lynn, Sergio Rescia,



11 Regulators each with Output Current maximum = 2.5 amps

Power Input  
4.3 Volt Analog  
4.3 Volt Digital

Operating Current = 16 amps



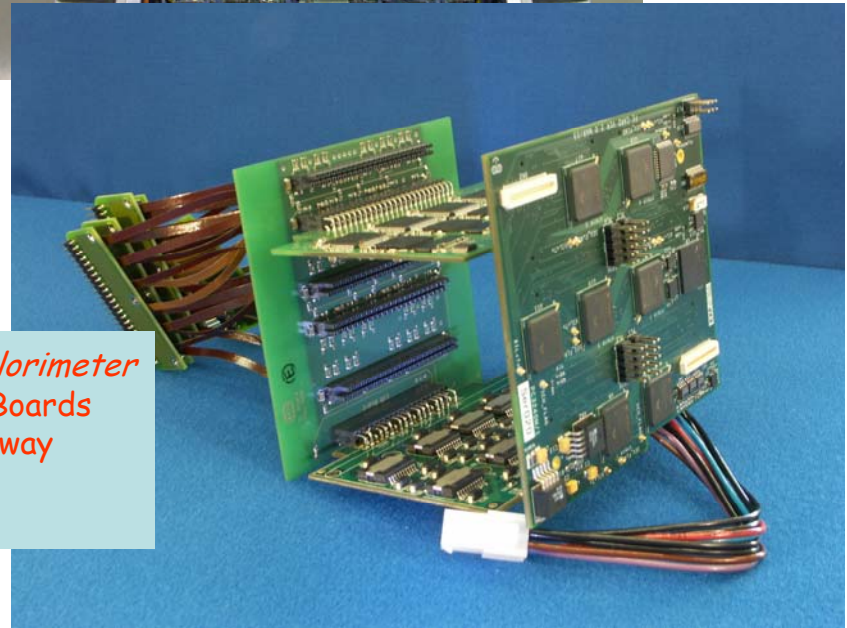
Motherboard for VFE Cards

FE card

Thermistors (Total = 3)

LVR: Low Voltage Regulator Card

*CMS ECAL: Electromagnetic Calorimeter*  
80 Amps Power supply for 4 LVR Boards  
Power Supply @6.3V 30 meters away  
3K Boards x 16 amps = 48 Kamps  
Magnetic Field 4T in CMS



**CMS ECAL: 5 Oodles (50 Kamps) .**

Power Supply output = 315 KW  
Power loss in Leads to SM = 100 KW  
Power loss in Regulator Card = 90 KW  
Power Delivered @ 2.5 V = 125 KW

1 Oodle = 10,000 amps

Power Supply  
6.3 V

64 Amps

30 m

# of Power Supplies ~ 700

# of ST LDO Chips = 35 K LHC Radiation Hard made by ST Microelectronics

# of LVR Cards = 3.1 K.

**Yale: Designed, built, burn-in and Tested.**

Vdrop = 2V  
Pd = 128 W

50 mm<sup>2</sup> (AWG 00)

SM: Super Module

2x16 mm<sup>2</sup> (AWG 6)

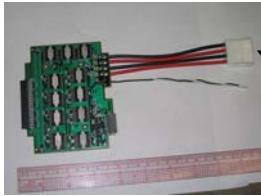
1 to 3 m

Junction Box

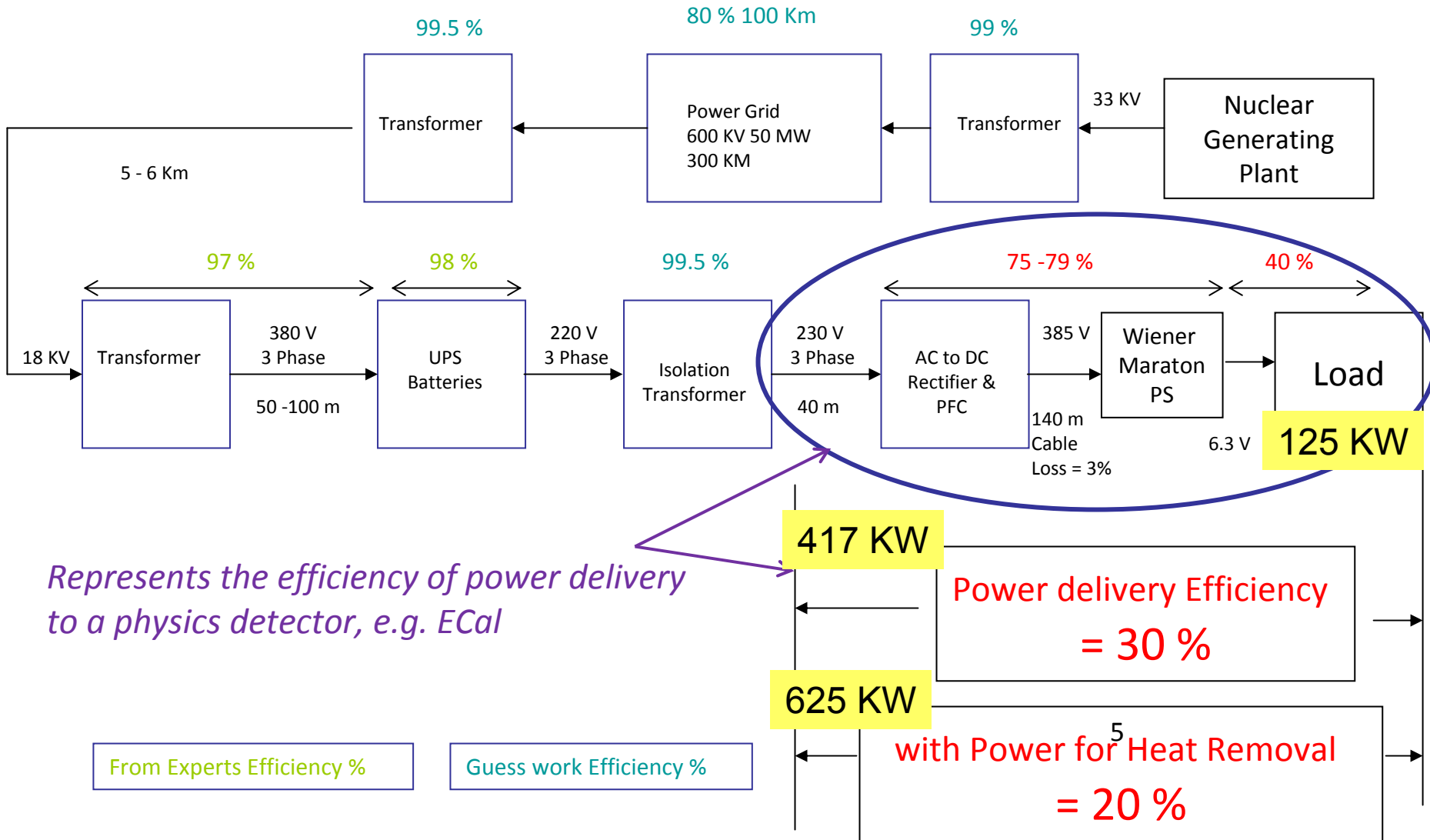
4.3 V

2.5V  
64 amps  
160 W

4 LVR Boards



# Power Chain Efficiency for CMS ECAL



*Represents the efficiency of power delivery to a physics detector, e.g. ECal*

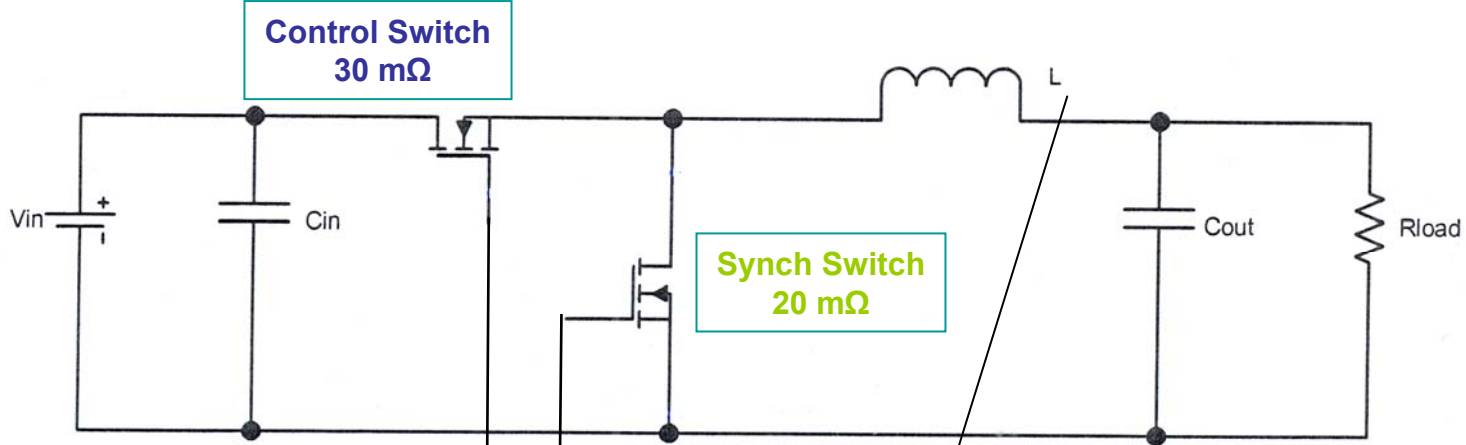
*It takes 2 watts of power to remove 1 watt of heat load*

# Can we do better?

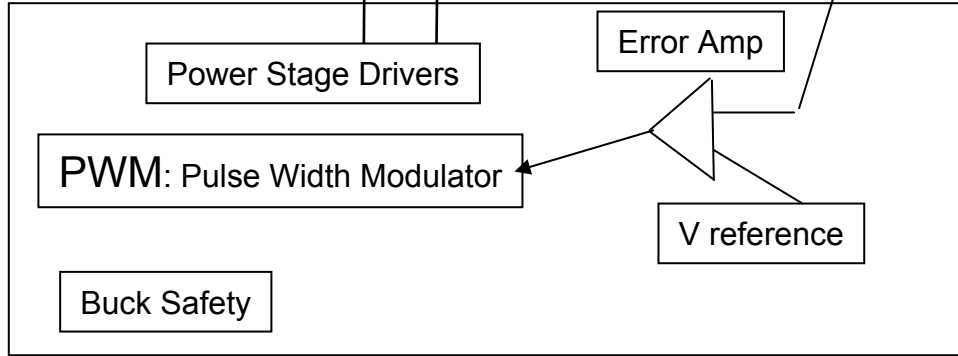
- Is there a better way to distribute power ?
- High Radiation
- Magnetic Field 4 T
- Load ~1 V Oodles of current
- Feed High Voltage and Convert - *like AC power transmission*
- Commercial Technologies — *No Custom ASIC Chips*
- Learn from Semiconductor Industry
- Use Company Evaluation Boards for testing

# Synchronous Buck Converter

Power Stage  
-  
High Volts

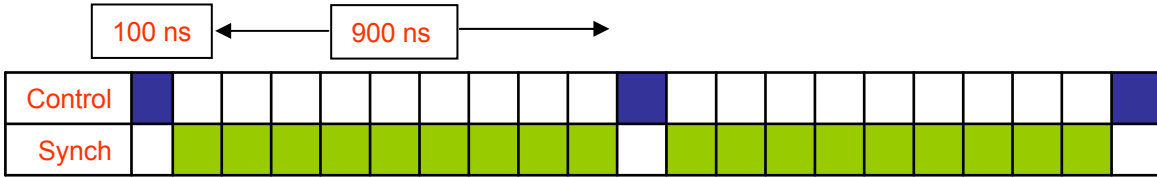


Controller  
Low Voltage



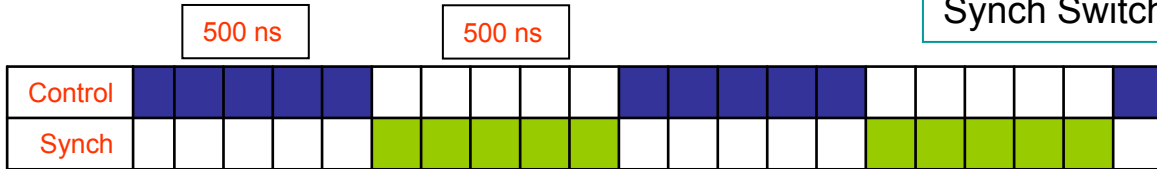
Minimum Switch ON Time  
Limits Max Frequency  
10 nsec @ 10 MHz

Vout = 11%

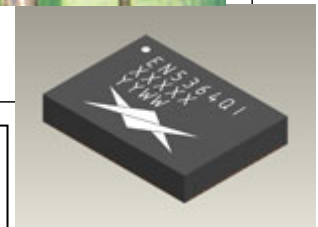
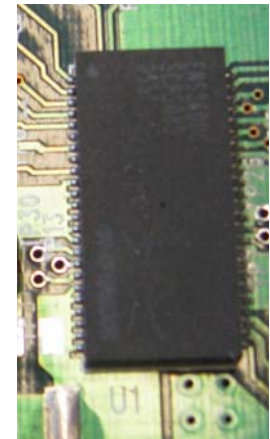
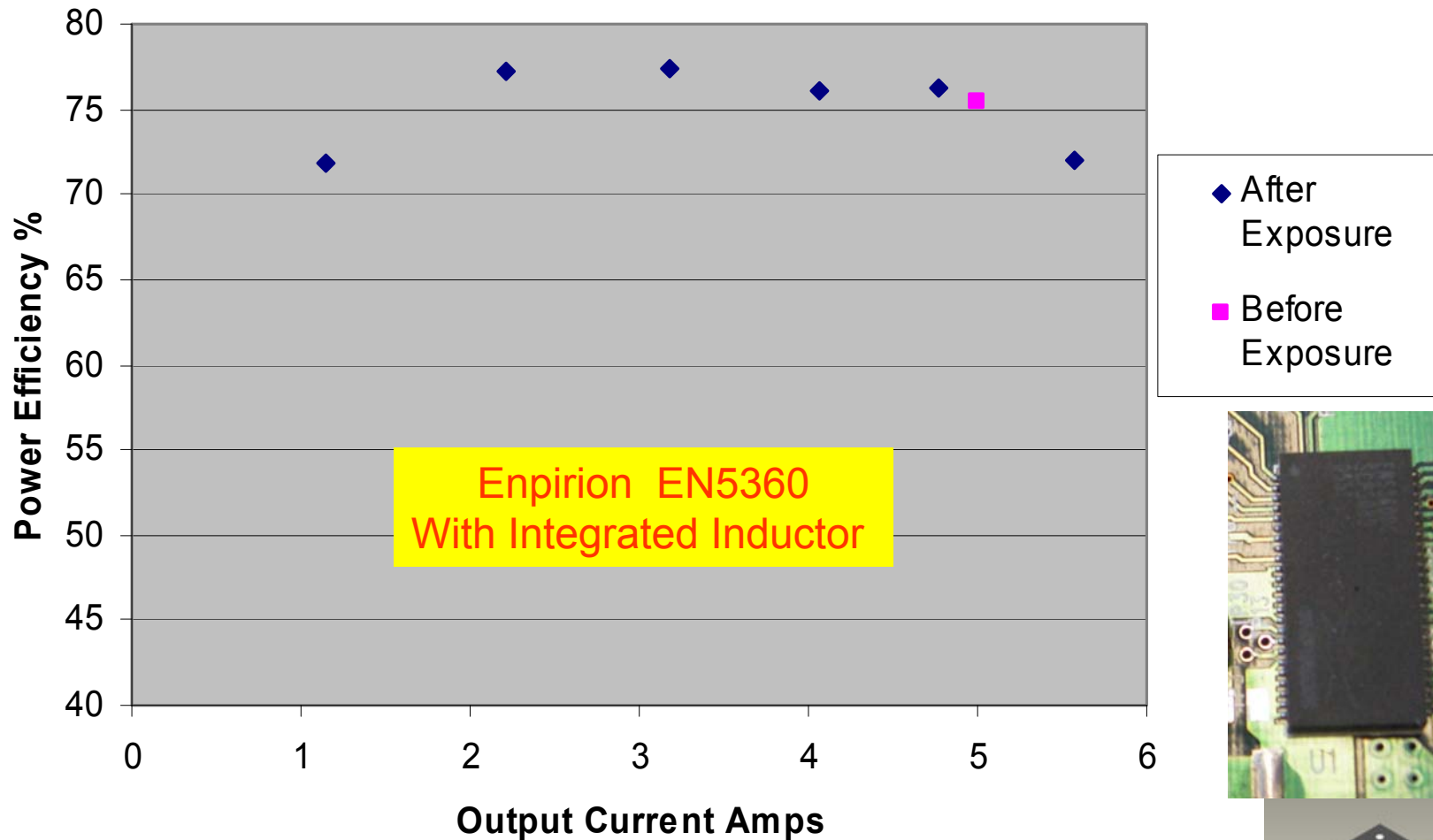


Control Switch: Switching Loss > I<sup>2</sup>  
Synch Switch: R<sub>ds</sub> Loss Significant

Vout = 50%



# Buck Regulator Efficiency after 100 Mrad dosage



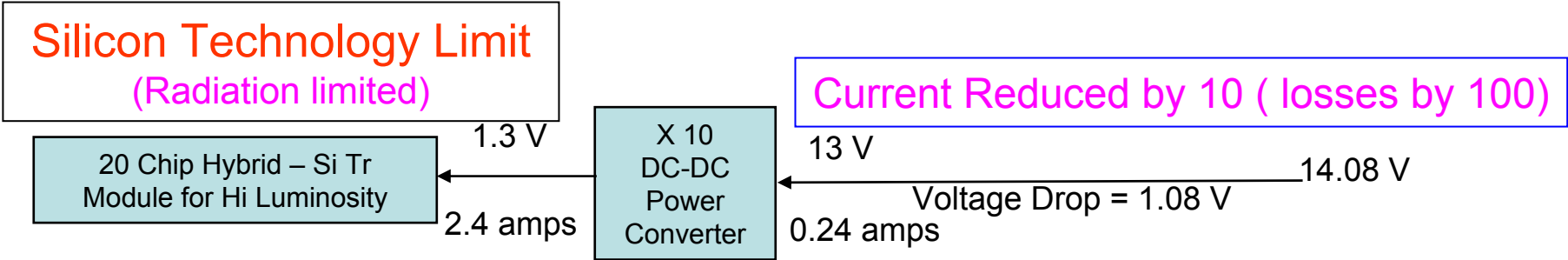
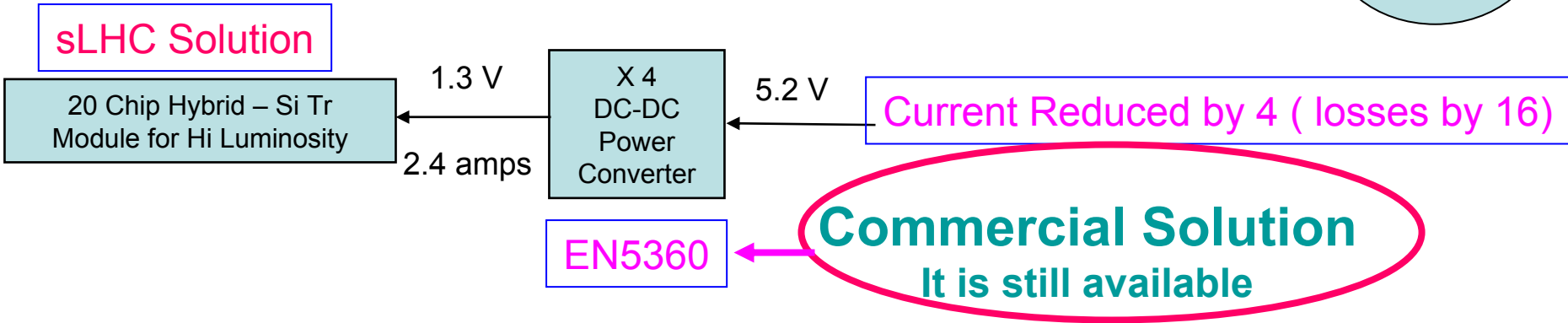
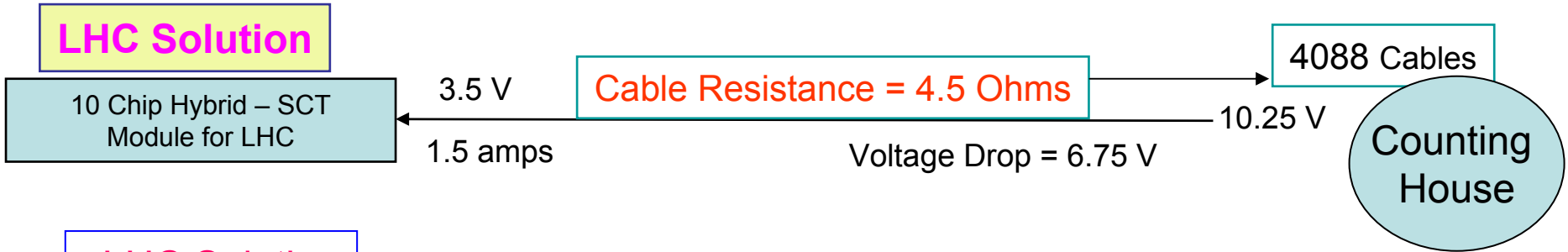
Found out at Power Technology conference 0.25  $\mu\text{m}$  Lithography

- Irradiated Stopped on St. Valentines Day 2007
- We reported @ TWEPP 2008 - IHP was foundry for EN5360



# ATLAS Si Tracker

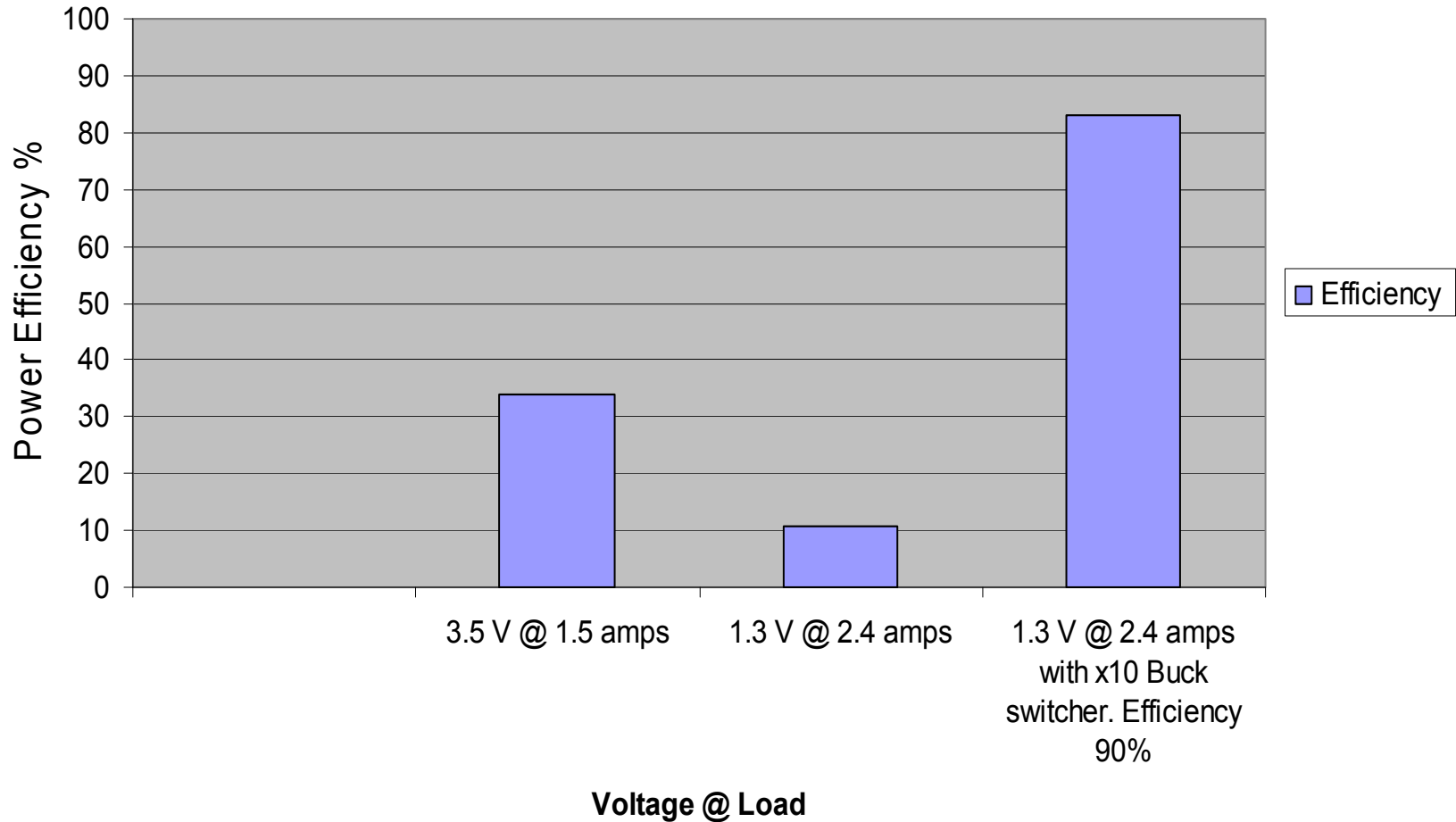
Length of Power Cables = 140 Meters



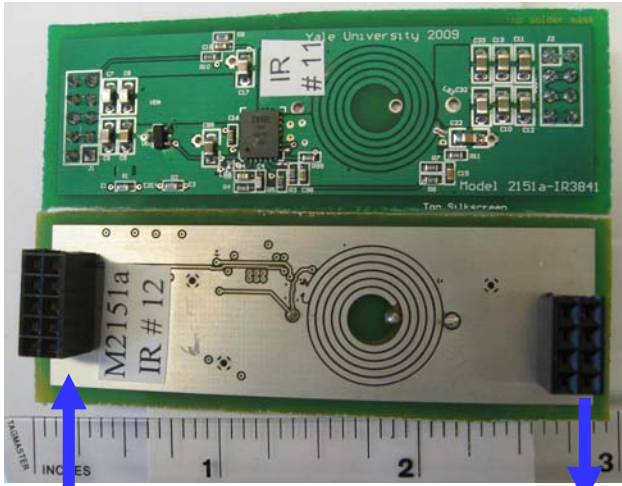
> X 40 with Gallium Nitride Transistors

## Power Delivery with Existing SCT Cables (total = 4088)

Resistance = 4.5 Ohms



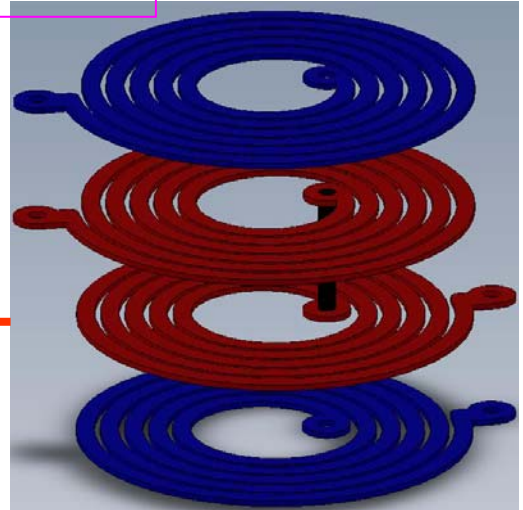
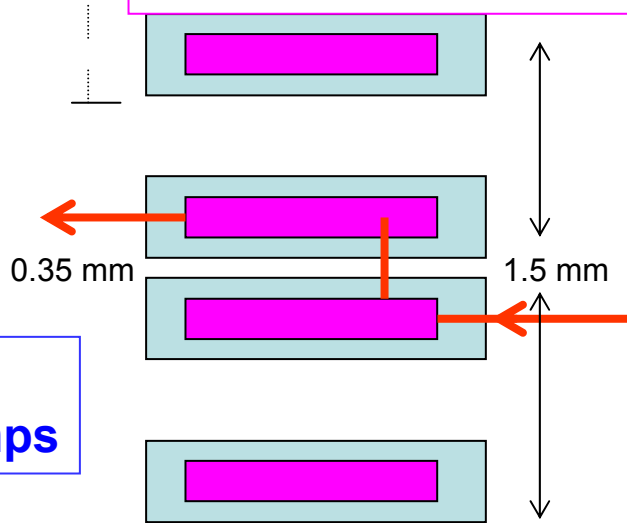
# Plug In Card with Shielded Buck Inductor



12 V

2.5 V  
@ 6 amps

Coupled Air Core Inductor  
Connected in Series



## Different Versions

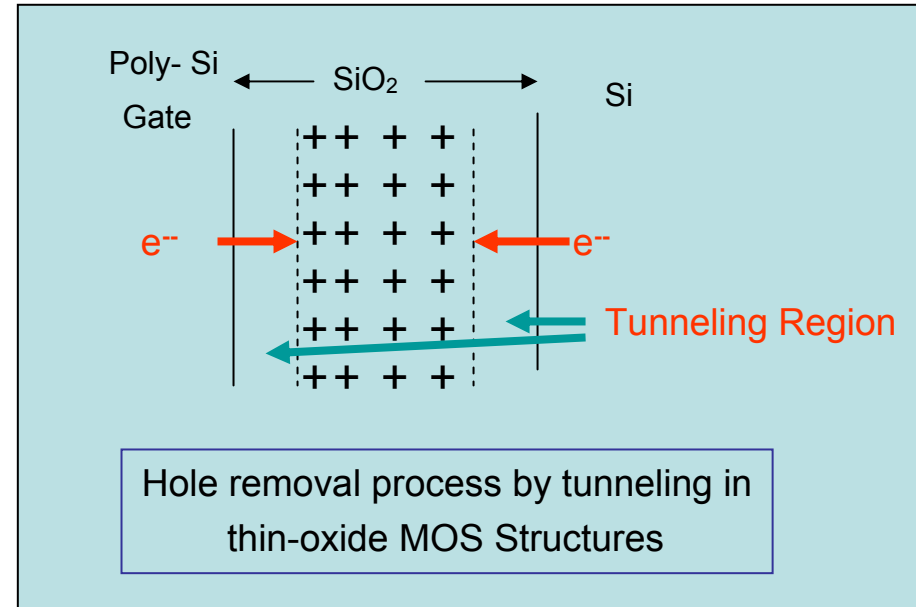
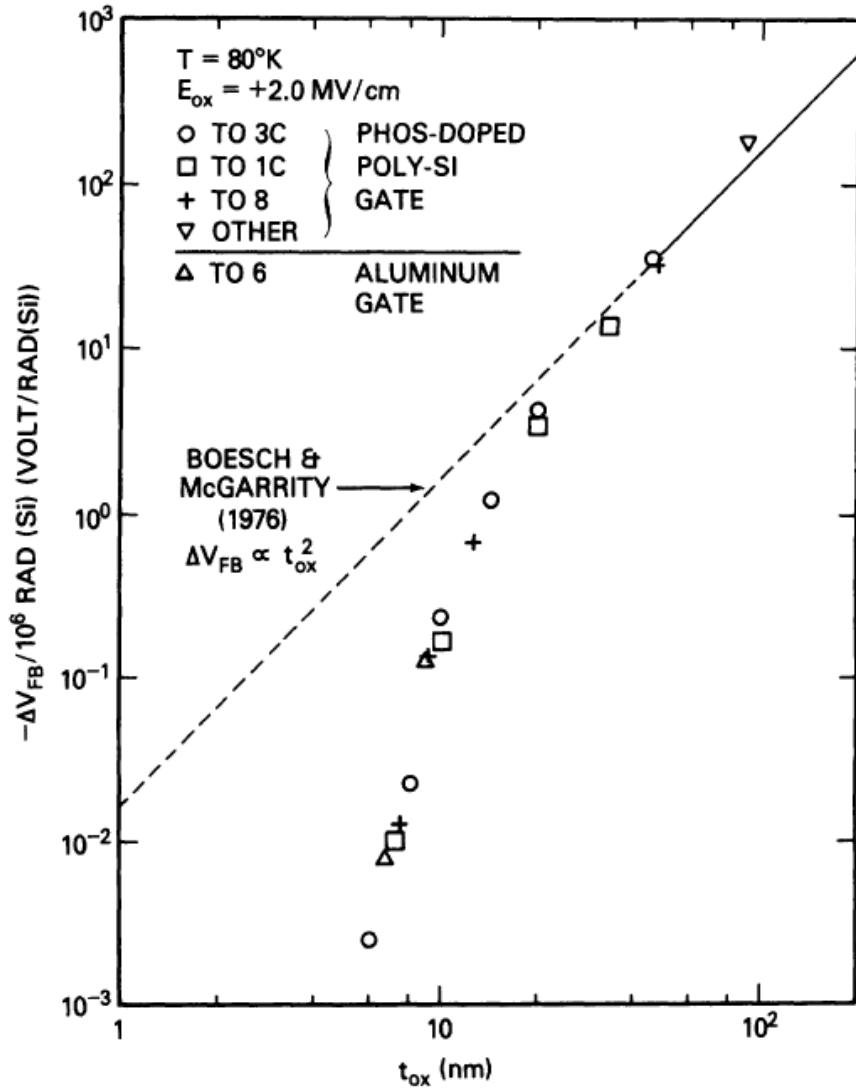
- ❖ Converter Chips
  - Max8654 monolithic
  - IR8341 3 die MCM
- ❖ Coils
  - Embedded 3oz cu
  - Solenoid 15 mΩ
  - Spiral Etched 0.25mm

## Spiral Coils Resistance in mΩ

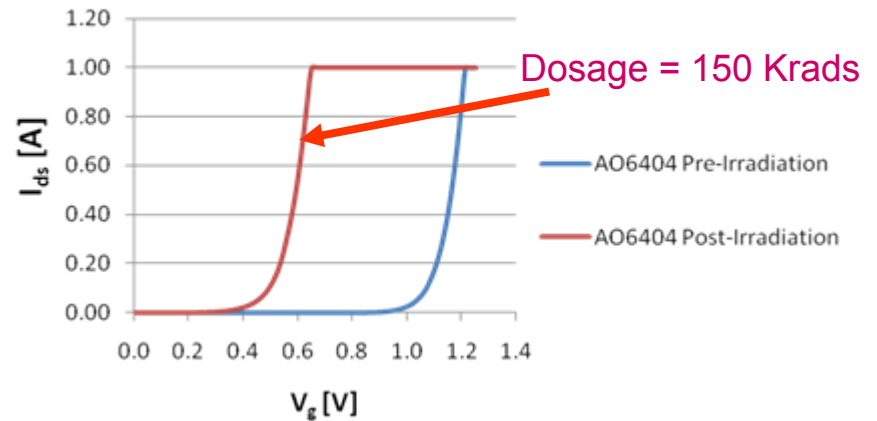
	Top	Bottom
3 Oz PCB	57	46
0.25 mm Cu Foil	19.4	17

Noise Tests Done: sLHC SiT prototype, 20 μm AL Shield

# Threshold Shift vs Gate Oxide Thickness



Shifting  $V_t$  of MOSFET With Gammas



Sachs et. al. IEEE Trans. Nuclear Science NS-31, 1249 (1984)

Book. Timothy R Oldham "Ionizing Radiation Effects in MOS Oxides" 1999 World Scientific

# Can We Have High Radiation Tolerance & Higher Voltage Together ???

Higher radiation tolerance needs thin oxide  
while higher voltage needs thicker oxide – Contradiction ?

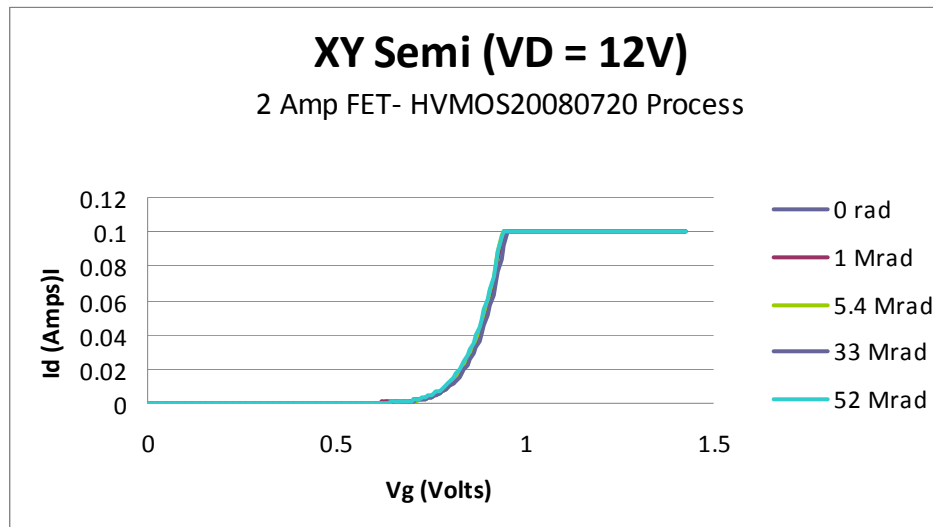
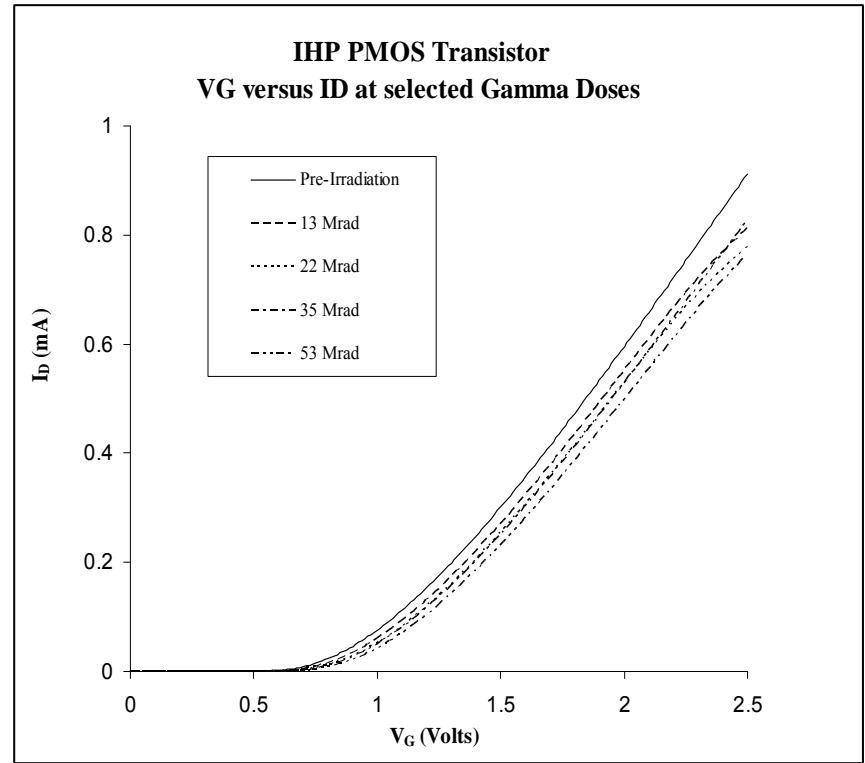
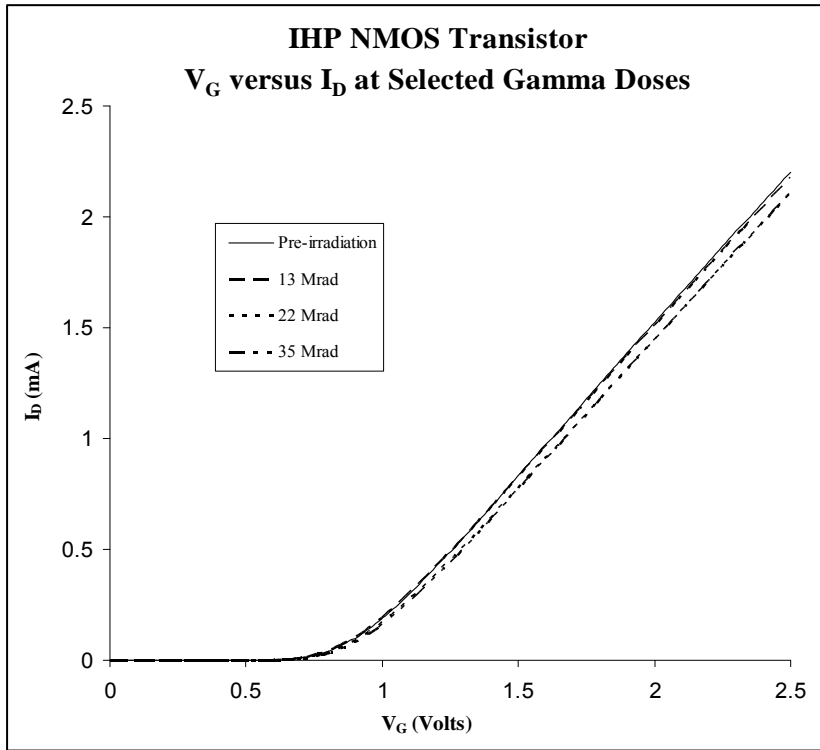
Mixed signal power designs from TI, TSMC, IBM etc - 0.18  $\mu\text{m}$  & 0.13  $\mu\text{m}$   
Automobile Market. Voltage ratings 10 - 80 Volts  
Deep sub-micron but thick oxide

Controller : Low Voltage

High Voltage: Switches – some candidates HV & Thin oxide

RF Process LDMOS, Drain Extension, Deep Diffusion etc

>> 20 Volts HEMT GaN on Silicon, Silicon Carbide, Sapphire



## Thin Oxide Devices (non IBM)

Company	Device	Process	Foundry	Oxide	Dose before	Observation
		Name/ Number	Name	nm	Damage seen	Damage Mode
IHP	ASIC custom	SG25V GOD <b>12 V</b>	IHP, Germany	5		Minimal Damage
XySemi	FET 2 amps	HVMOS20080720 <b>12 V</b>	China	7		Minimal Damage
XySemi	XP2201	HVMOS20080720 <b>15 V</b>	China	12 / 7		2Q2010
Enpirion	EN5365	CMOS 0.25 $\mu$ m	Dongbu HiTek, Korea	5	64 Krads	
Enpirion	EN5382	CMOS 0.25 $\mu$ m	Dongbu HiTek, Korea	5	111 Krads	
Enpirion	EN5360 #2	SG25V (IHP)	IHP, Germany	5	100 Mrads	Minimal Damage
Enpirion	EN5360 #3	SG25V (IHP)	IHP, Germany	5	48 Mrads	Minimal Damage

Necessary condition for Radiation Hardness - **Thin Gate Oxide**

***But not sufficient***

IHP: Epi free, High resistivity substrate, Higher voltage, lower noise devices

Dongbu: Epi process on substrate, lower voltage due to hot carriers in gate oxide

# Why we got into GaN?

## This paper

The aim of our investigation was the test of our standard AlGaIn/GaN HFET devices for reliability simulating a mission of **10–100 years in space environment**. This paper describes the results of irradiation with protons and heavy ions like carbon, oxygen and iron at 68 MeV and 2 MeV on a series of devices from the same wafer. The fluences were varied in a wide range between and cm .

Proton and Heavy Ion Irradiation Effects on AlGaIn/GaN HFET Devices  
IEEE TRANSACTIONS ON NUCLEAR SCIENCE, VOL. 53, NO. 6, DECEMBER 2006

*A few days after reading this paper in early 2008. there was IMWS in Boston  
There were many companies pedaling GaN RF transistors - Cellular Market  
We could not pass up an opportunity to test GaN for physics*



# Gallium Nitride Devices Tests 2009

**RF GaN** 20 Volts & 0.1 amp

❖ 8 pieces: Nitronex NPT 25015: GaN on Silicon

✓ Done Gamma, Proton & Neutrons

✓ 65 volts Oct 2009 **48V Converter ?**

❖ 2 pieces: CREE CGH40010F: GaN on siC

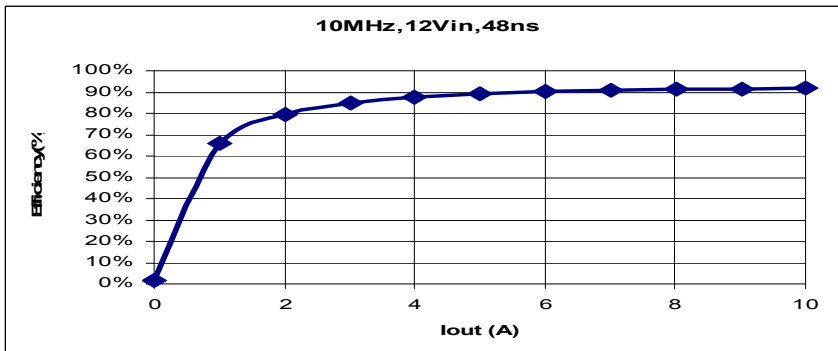
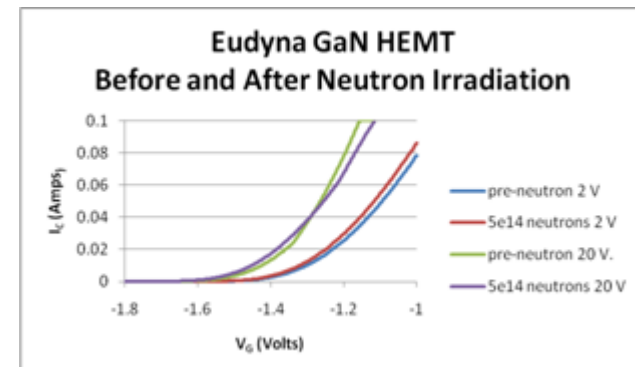
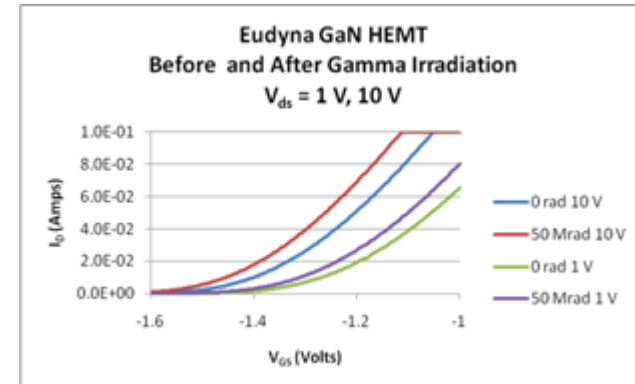
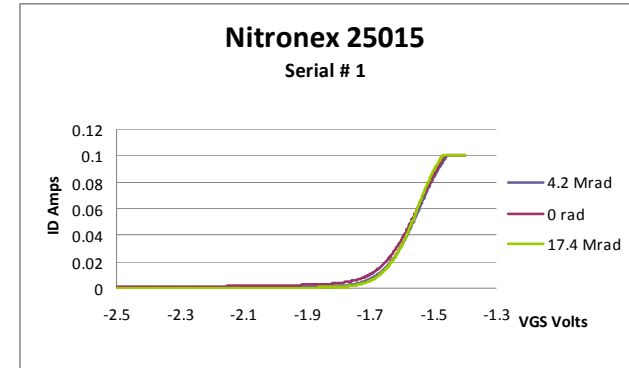
❖ 6 pieces: Eudyna EGNB010MK: GaN on siC

✓ Done Neutrons

**Switch GaN**

❖ International Rectifier GaN on Silicon

Under NDA. Good efficiency to >12 MHz Driver limited



Gamma: @ BNL  
 Protons: @ Lansce  
 Neutrons: @ U of Mass Lowell

Oscillations in SPA @ >>1 GHz

## Electrical Properties of Wide Bandgap Semiconductors Compared With Si and GaAs

Material	$E_g$ (eV)	$\epsilon_s$	$\mu_n$ (cm <sup>2</sup> /Vs)	$E_c$ (MV/cm)	$v_{sat}$ (10 <sup>7</sup> cm/s)	$n_i$ (cm <sup>-3</sup> )	BFOM*
Si	1.12	11.8	1350	0.3	1.0	$1.5 \times 10^{10}$	1
GaAs	1.42	13.1	8500	0.4	2.0	$1.8 \times 10^6$	17
4H-SiC	3.26	10	720	2.0	2.0	$8.2 \times 10^{-9}$	134
6H-SiC	2.86	9.7	370	2.4	2.0	$2.4 \times 10^{-5}$	115
2H-GaN	3.44	9.5	900	3.0	2.5	$1.0 \times 10^{-10}$	537

$E_g$ , bandgap;  $\epsilon_s$ , dielectric constant;  $\mu_n$ , electron mobility;  $E_c$ , critical electric field;  $v_{sat}$ , saturation velocity;  $n_i$ , intrinsic carrier density.  
 \*BM= $\epsilon\mu E_c^3$ , BFOM was normalized by the BM of Si.

**Table I: Physical characteristics of Si and main wide bandgap semiconductors [1-3].**

Property	Si	GaAs	6H-SiC	4H-SiC	GaN	Diamond
Bandgap, $E_g$ (eV)	1.12	1.43	3.03	3.26	3.45	5.45
Dielectric constant, $\epsilon_r^1$	11.9	13.1	9.66	10.1	9	5.5
Electric Breakdown Field, $E_c$ (kV/cm)	300	400	2500	2200	2000	10000
Electron Mobility, $\mu_n$ ( $\text{cm}^2/\text{V}\cdot\text{s}$ )	1500	8500	500 80	1000	1250	2200
Hole Mobility, $\mu_p$ ( $\text{cm}^2/\text{V}\cdot\text{s}$ )	600	400	101	115	850	850
Thermal Conductivity, $\lambda$ (W/cm·K)	1.5	0.46	4.9	4.9	1.3	22
Saturated Electron Drift Velocity, $v_{sat}$ ( $\times 10^7$ cm/s)	1	1	2	2	2.2	2.7

<sup>1</sup>  $\epsilon = \epsilon_r \cdot \epsilon_0$  where  $\epsilon_0 = 8.85 \times 10^{-12}$  F/m

**Table II: Main figures of merit for wide-bandgap semiconductors compared with Si [2].**

	Si	GaAs	6H-SiC	4H-SiC	GaN	Diamond
<b>JFM</b>	1.0	1.8	277.8	215.1	215.1	81000
<b>BFM</b>	1.0	14.8	125.3	223.1	186.7	25106
<b>FSFM</b>	1.0	11.4	30.5	61.2	65.0	3595
<b>BSFM</b>	1.0	1.6	13.1	12.9	52.5	2402
<b>PPFM</b>	1.0	3.6	48.3	56.0	30.4	1476
<b>FTFM</b>	1.0	40.7	1470.5	3424.8	1973.6	5304459
<b>BPFM</b>	1.0	0.9	57.3	35.4	10.7	594
<b>BTFM</b>	1.0	1.4	748.9	458.1	560.5	1426711

Baliga FOM RA\_ Cost  
 FET Switching Speed  
 FET Power Handling  
 FET Power Switching  
 bipolar Power Switching

**JFM** : Johnson’s figure of merit is a measure of the ultimate high frequency capability of the material.

**BFM** : Baliga’s figure of merit is a measure of the specific on-resistance of the drift region of a vertical FET

**FSFM** : FET switching speed figure of merit

**BSFM** : Bipolar switching speed figure of merit

**PPFM** : FET power handling capacity figure of merit

**FTFM** : FET power switching product

**BPFM** : Bipolar power handling capacity figure of merit

**BTFM** : Bipolar power switching product

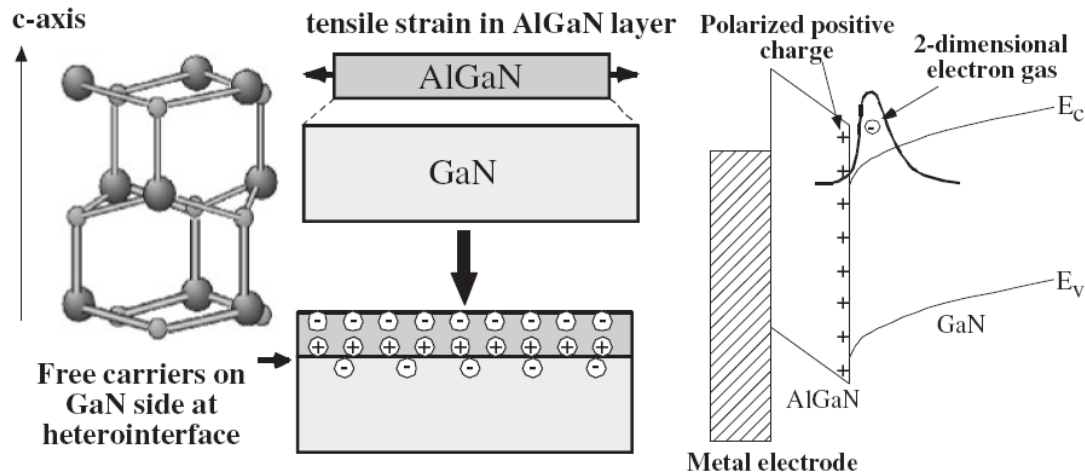


Fig. 6. AlGaIn/GaN heterostructure and its band diagram. When the AlGaIn layer is under tensile strain, free carriers are accumulated at the heterointerface owing to the piezoelectric effect caused by the strain, and a spontaneous polarization effect.

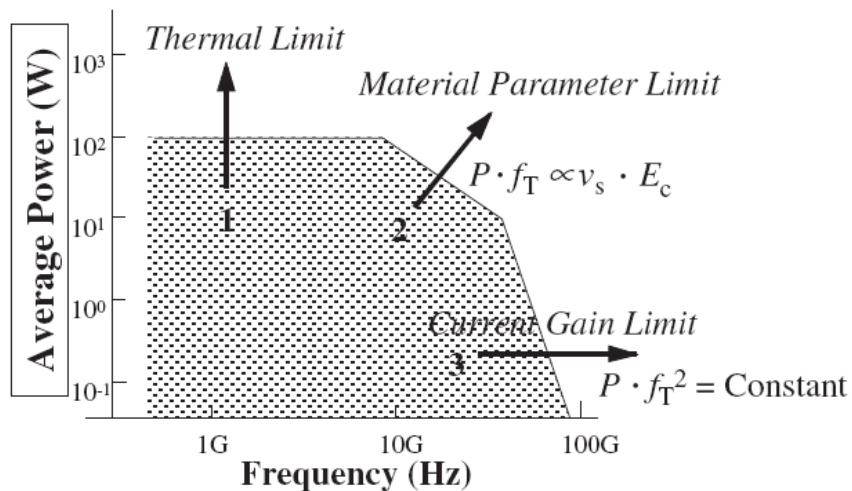


Fig. 7. Restrictions of HF devices in terms of output power and frequency. The limiting factors for HF device operation are thermal restriction, material property restriction and current gain restriction, for the respective regions shown in the figure.

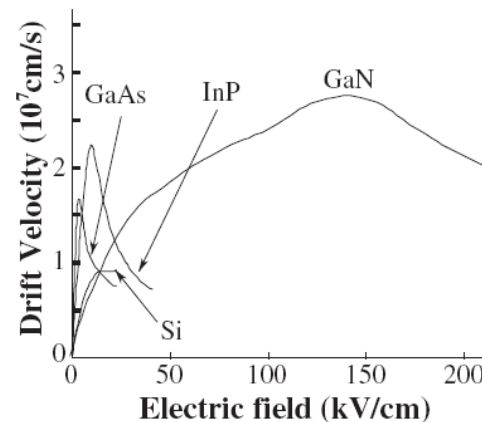


Fig. 8. Dependence of drift velocity of semiconductors on electric field. GaAs and InP have high mobilities (slope of drift velocity–electric field relation in the low-electric-field region); however, their drift velocities decrease in the high-electric-field region. On the other hand, GaN shows high drift velocity in the high-electric-field region.

## GaN History

1975: A Phenomenon lead to HEMT. T. Mimura et.al.

1994: High electron mobility reported AlGaN/GaN interface – M. A. Khan et.al.

2004: Eudyna GaN on SiC RF 5 GHz Power amplifier Cellular Base stations.

2005: Nitronex GaN on Si RF Power amplifier Cellular Base stations

June, 2009: EPC announced GaN on Si for power. 20 - 200 V. E-mode

March, 2010: Start selling thru Digikey

Feb 2010: IR announced GaN on Si for power 12 V parts- Engineering samples

2010: Single Crystal by Ammono - IEEE Spectrum July 2010

3 inch GaN substrates becoming available in Japan

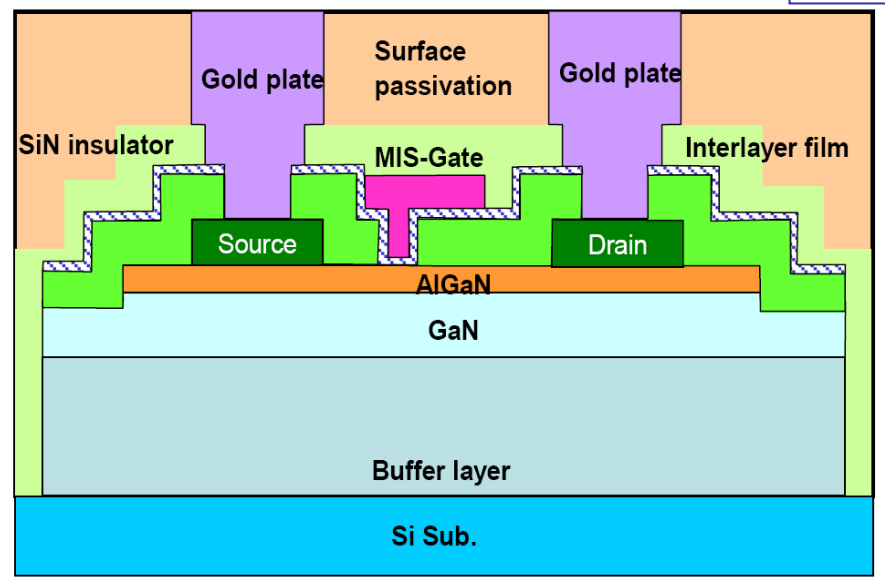
GaN RF transistors have been displacing Si LDMOS transistors

- Cellular base stations

EPC: First supplier of GaN for DC-DC converters. Available thru Digikey

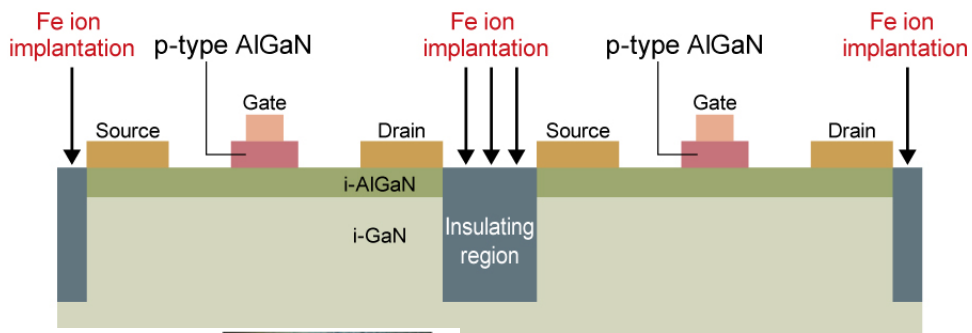
International Rectifier: d-Mode with driver

# Recently Published Devices



D- Mode

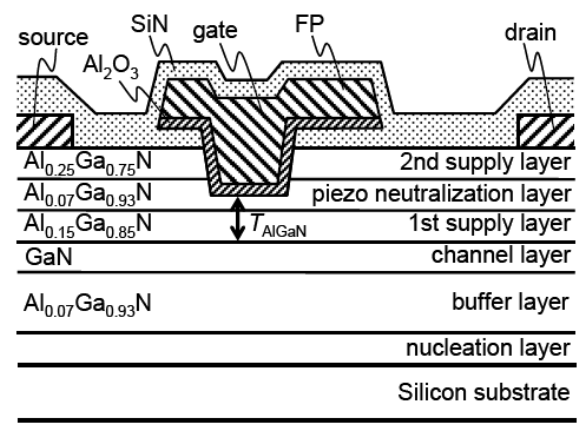
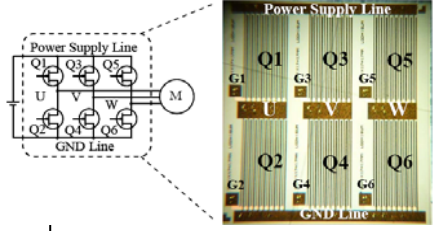
HFET device structure on Si substrate.  
**R&D Association Fuji Electric and Furukawa Electric**  
 Ikeda et al. Proceedings of IEEE Vol. 98. No.7. July 2010



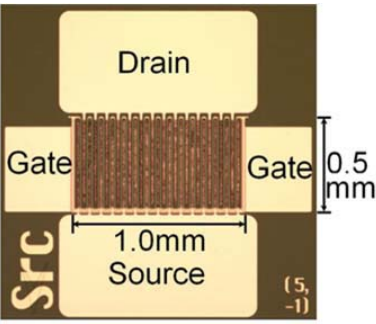
Uemoto, **Panasonic** IEDM 09-168

Inverter for Air Conditioning Motor

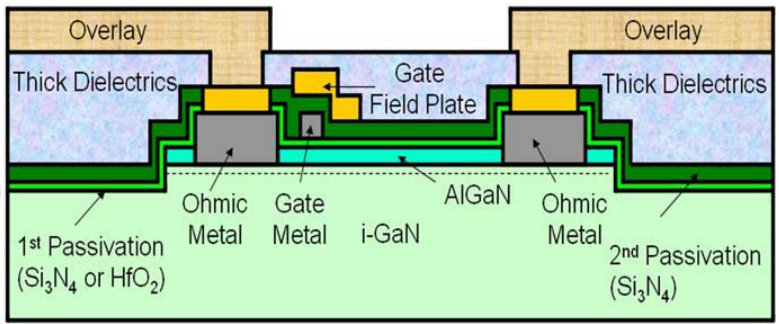
e- Mode



e- Mode



D- Mode

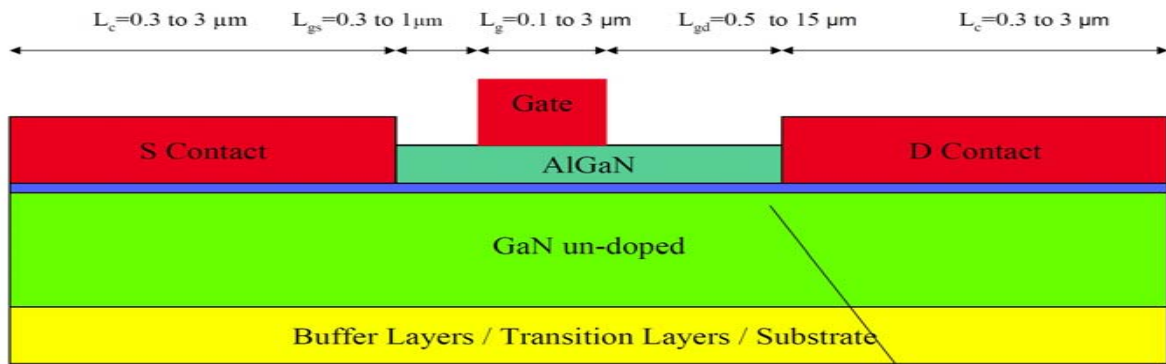


K. Ota: Nano Electronics Res Lab. **NEC** IEDM 09- 154

Velox Semiconductor: (Being acquired by **Power Integrations** - \$300M company)

IEEE ELECTRON DEVICE LETTERS, VOL. 30, NO. 10, OCTOBER 2009  
**600 V @ 5.5 A**

## 2 Commercial Device Companies



d-mode

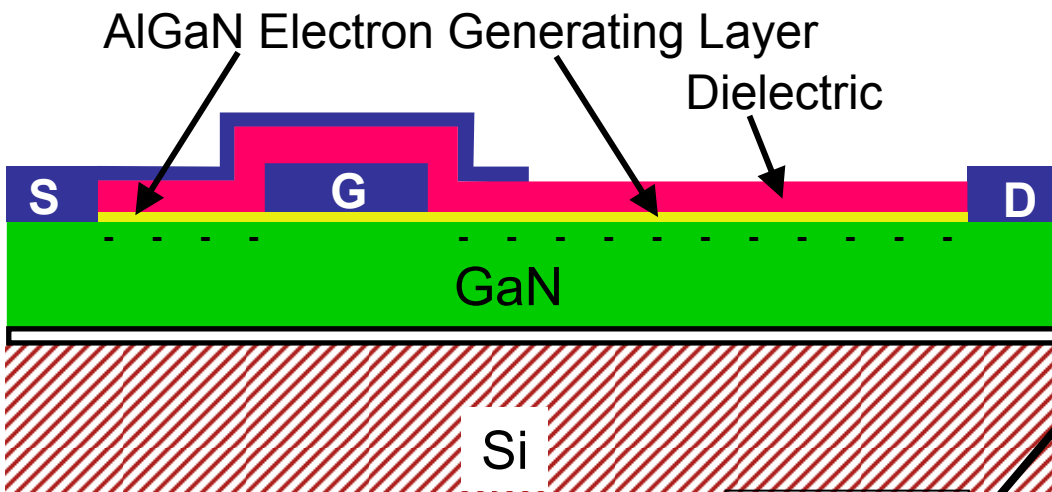
International Rectifier Corp.

Piezoelectric effects create 2 DEG electron sheet  $n_s = 10^{13} \text{ cm}^{-2}$

Half bridge Power Stage with Driver  
 $V_{in} = 7 - 13.2 \text{ V}$   $V_{out} = 0.6 - 5.5 \text{ V}$

Status: Sampling Special Customers  
 Delivery 2Q2011

iP2010 30A \$9 @ 2.5K  
 iP2011 20A \$6 @ 2.5K

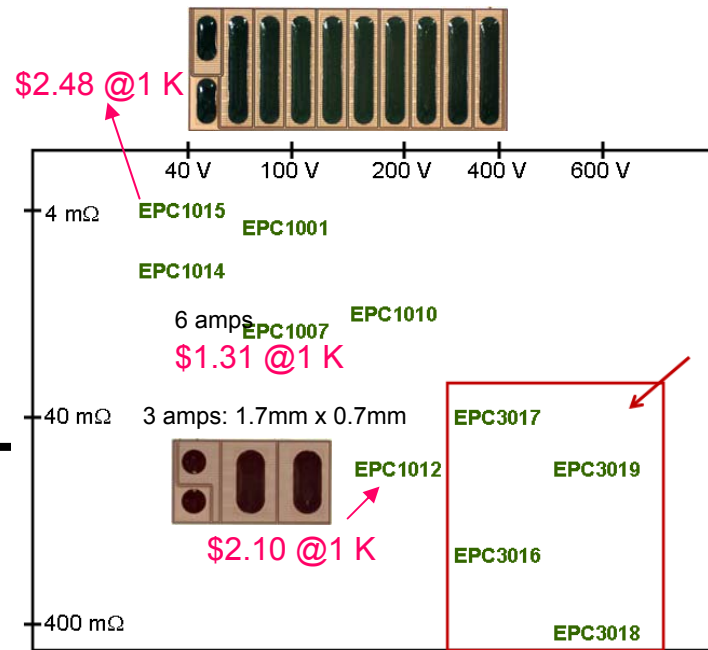


e-mode

EPC: Efficient Power Conversion Corp.  
 Distributer: [www.Digikey.com](http://www.Digikey.com)

Aluminum Nitride Isolation Layer

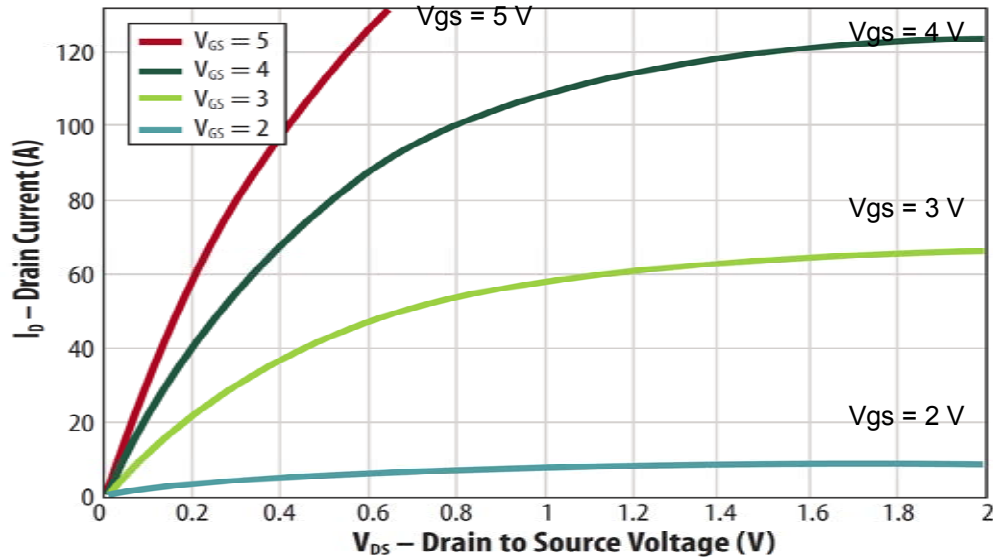
33 amps: 4.1mm x 1.3mm



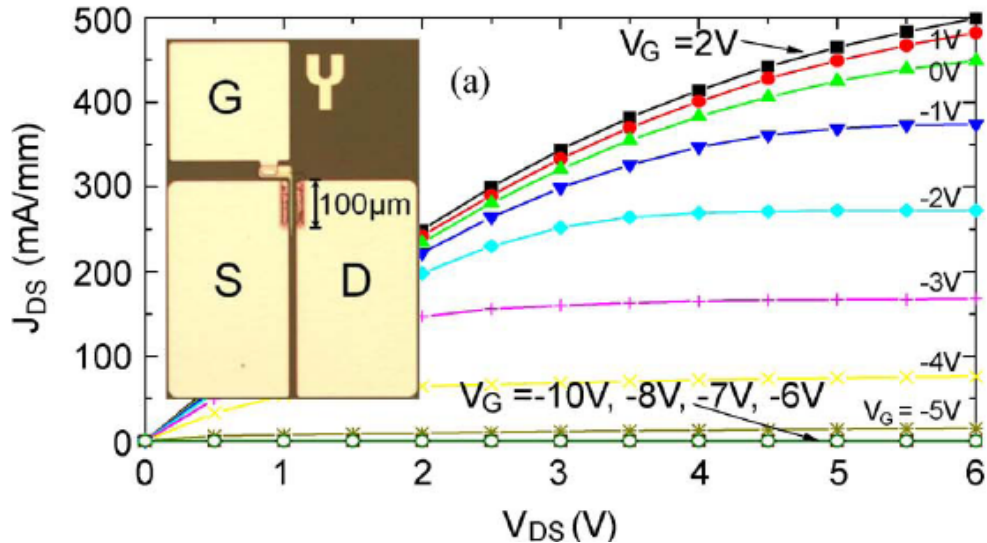


# Depletion & Enhancement Mode Devices

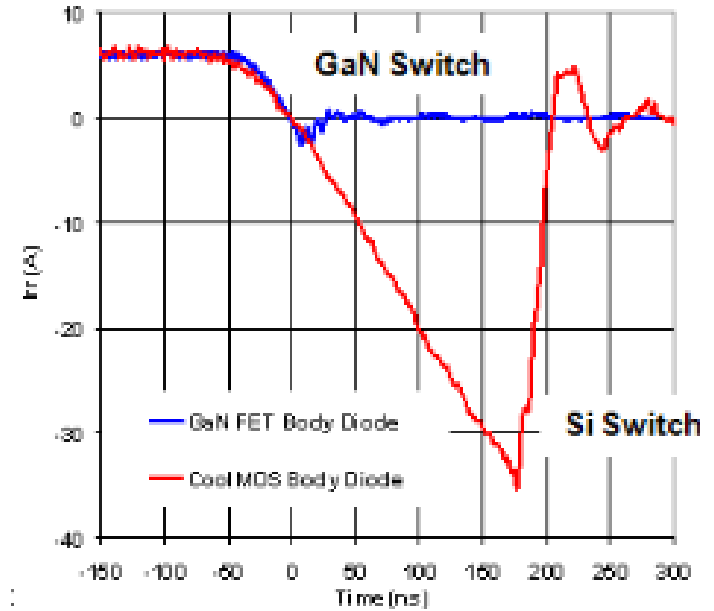
Enhancement Mode – Normally OFF



Depletion Mode – Normally ON



GaN No Reverse Recovery

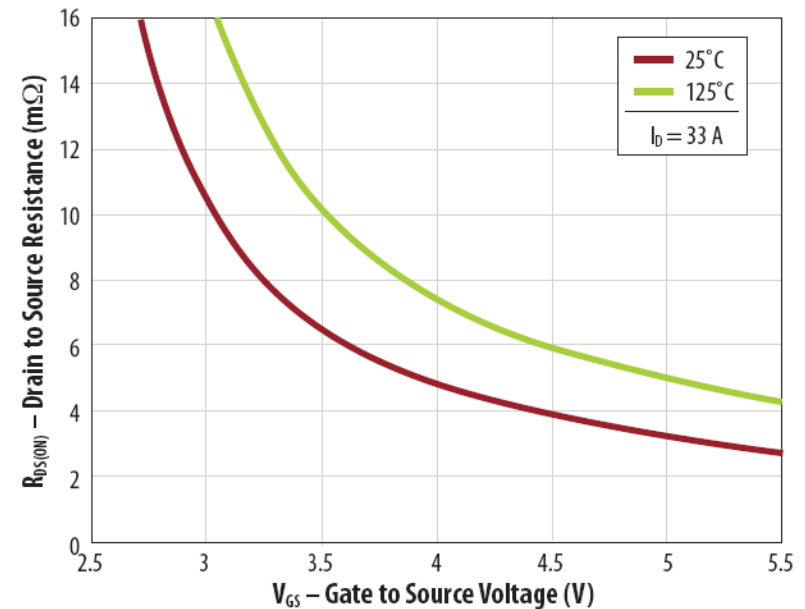


D-mode  $R_{ds}$  lower by 2 but need to drive gate with Negative voltage drive

# A comparison between Silicon and GaN characteristics

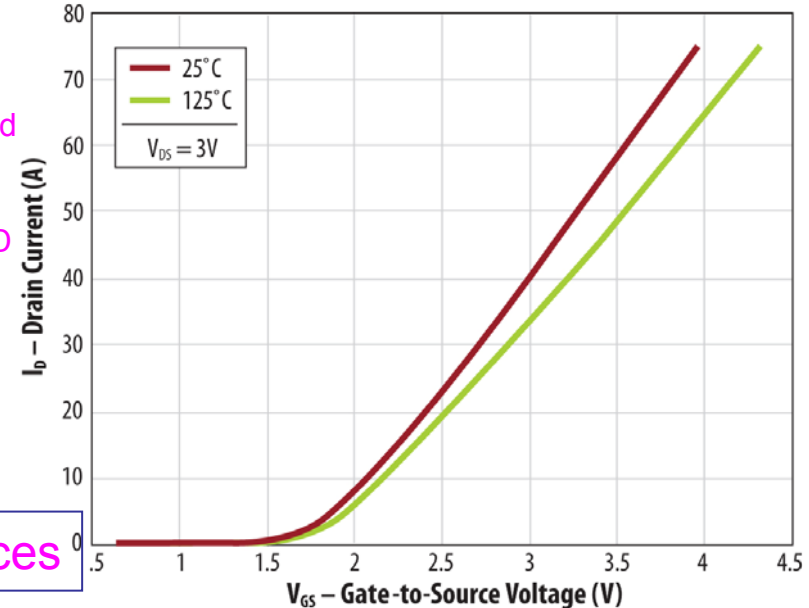
	Typical 100V Silicon	100V eGaN™
Maximum gate-source voltage	±20 V	+6 V and -5 V
Avalanche capable	Yes	Not rated
Reverse-direction 'diode' voltage	~1 V	~1.5 V to 2.5 V
Body-diode reverse-recovery charge	High	None
Gate-to-source leakage	A few nanoamps	A few milliamps
Gate threshold	2 V to 4 V	0.7 V to 2.5 V
Internal gate resistance	>1 Ω	<0.6 Ω
dV/dt capacitance (Miller) ratio $Q_{GD}/Q_{GS}$	0.6 to 1.1	1.1
Change in $R_{DS(ON)}$ from 25°C to 125°C	>+70%	<+50%
Change in $V_{TH}$ from 25°C to 125°C	-33%	-3%

Figure 4:  $R_{DS(ON)}$  vs  $V_G$  for Various Temperature



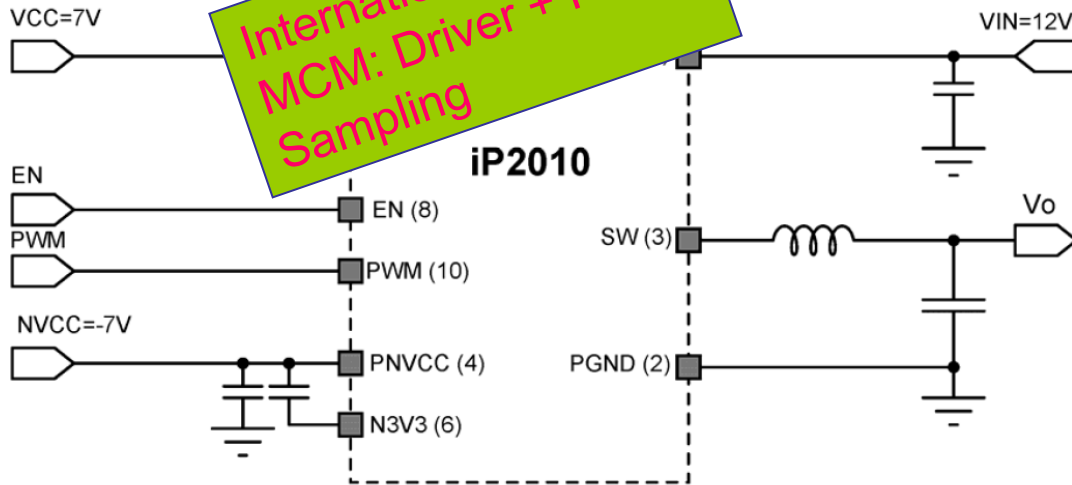
L

Need Low R to GND

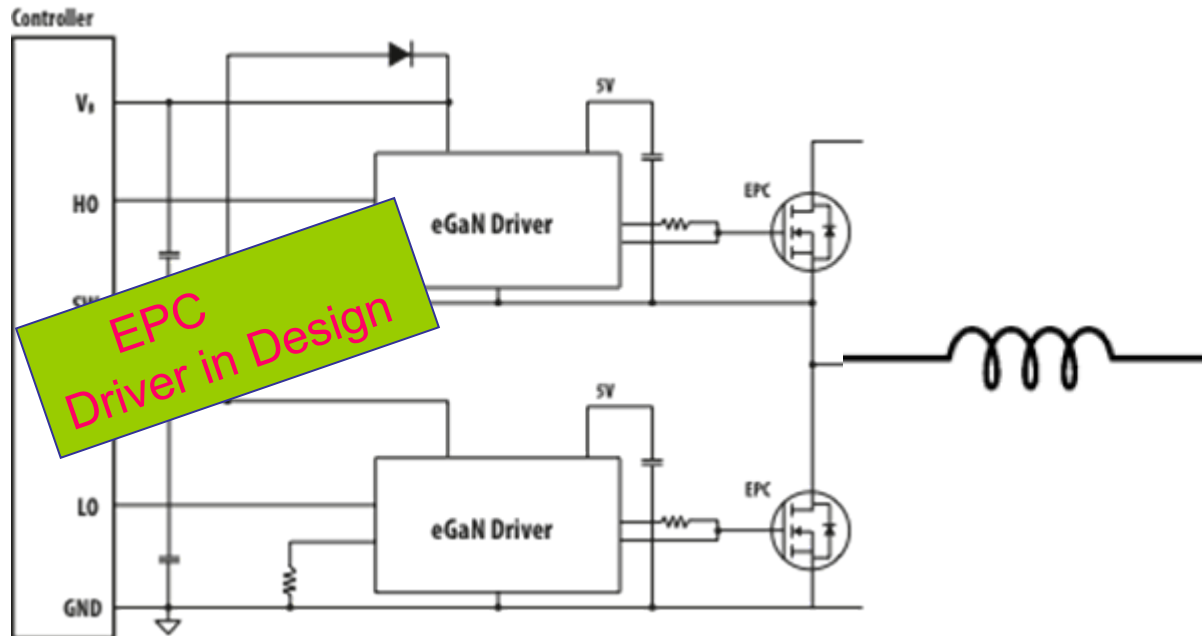
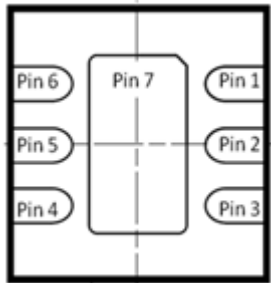


Better current sharing in parallel devices

# Typical Application



- For Buck Converter Add
- PWM
  - Inductor
  - Caps



*eGaN friendly interface gate driver in 6-pin DFN package (bottom view)*

# Who is this EPC Company- Never heard of it?

- ❖ Startup near Los Angeles, CA airport – 11 employees + Consultants ~ 20
- ❖ Started by Alex Lidow. Ex CEO of International Rectifier. His father founded IR
- ❖ Foundry – Episil Inc – is well established in Taiwan
- ❖ Process: Epitaxial growth on standard CMOS Silicon substrate
- ❖ Location: El Segundo, CA, 909 N. Sepulveda Blvd

## *1 mile away*

- ❖ International Rectifier: 101 N. Sepulveda Blvd. - GaN for power conversion
- ❖ Anagenesis Inc: 222 N. Sepulveda Blvd – Market Strategy Development

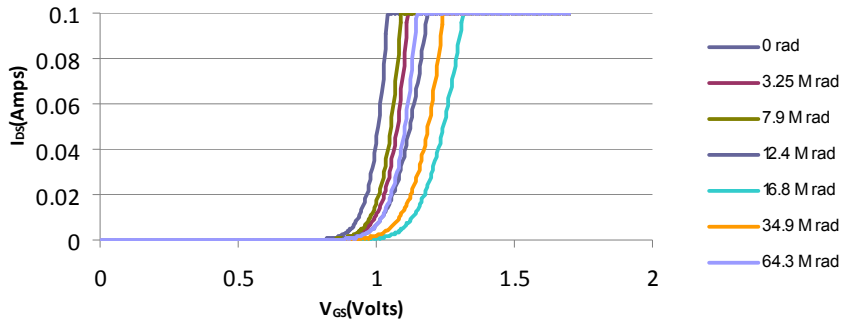
## *100 miles away*

- ❖ Transphorm Inc Developing 600 V GaN Switches
- ❖ CREE: Santa Barbara Technology Center GaN BlueLED's
- ❖ University of California, Santa Barbara
- ❖ *In San Jose:* Eudyna – RF GaN on SiC (Technical Support & Marketing)

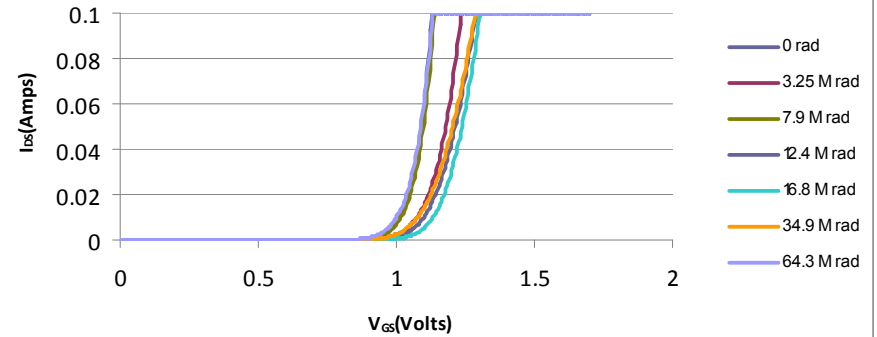
## *3000 miles away*

- ❖ Nitronex – RF GaN-on-silicon
- ❖ Velox: 600 V GaN-on-sapphire Switches
- ❖ CREE: RF GaN on SiC, SiC FETs, Blue LEDs,
- ❖ North Carolina State University

### EPC 1014 DC BIAS Gamma Irradiation



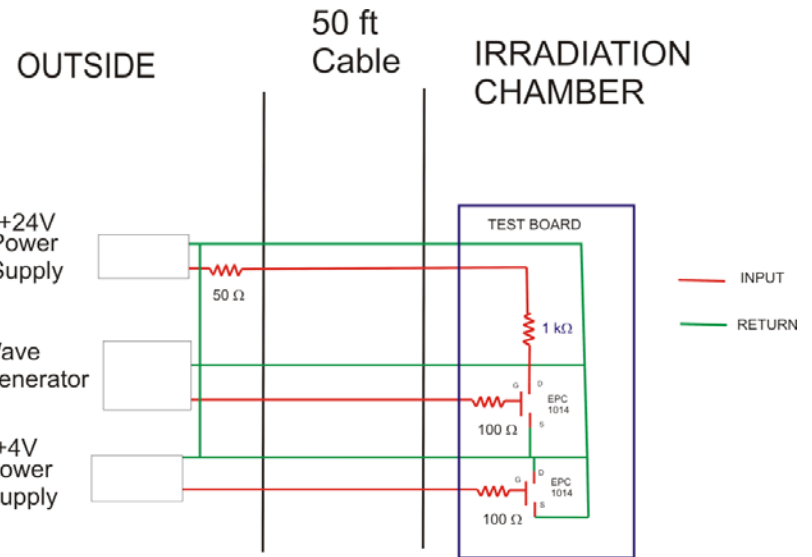
### EPC 1014 CLOKED Gamma Irradiation



During Gamma Irradiation DC BIAS 4 VOLTS,  $V_{DS} = 0$   
Fluence rate= 5 mega M rad/day

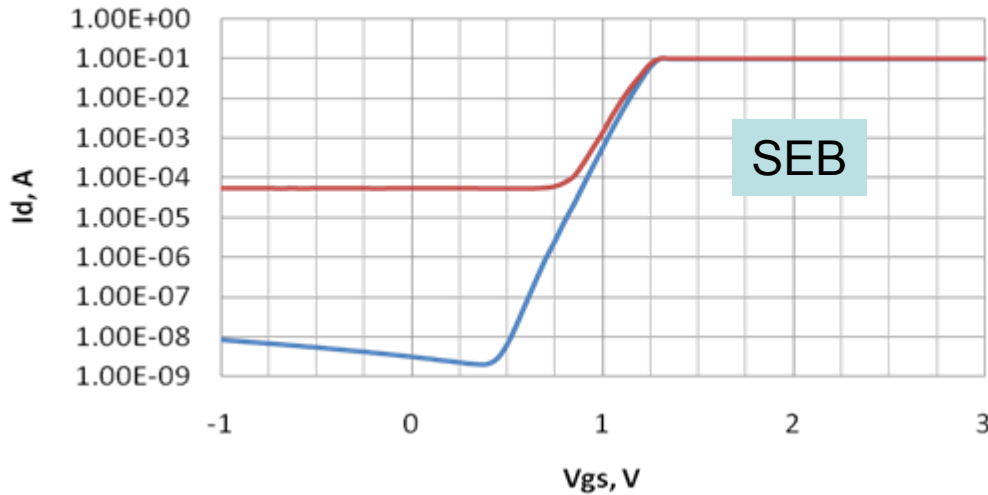
### Proton Irradiation

The run went well, we left your board in the beam until it reached approximately  $1 \times 10^{15}$  p/cm<sup>2</sup> (800 MeVp). The initial measurement of voltage across the 50 ohm resistor was 0.645V, and the final measurement was 0.643V. Readings were taken after every entry to remove samples from the blue room (7 times) and they were always between 0.643V - 0.645V. I'm sure Leo Bitteker has your shipping information but you may want to send him a reminder in a couple of weeks.



Gamma Irradiation done @ BNL Gamma Facility *James Kierstead July 2010*  
Proton Irradiation @ LANSCE, Los Alamos National Lab. *August 2010*

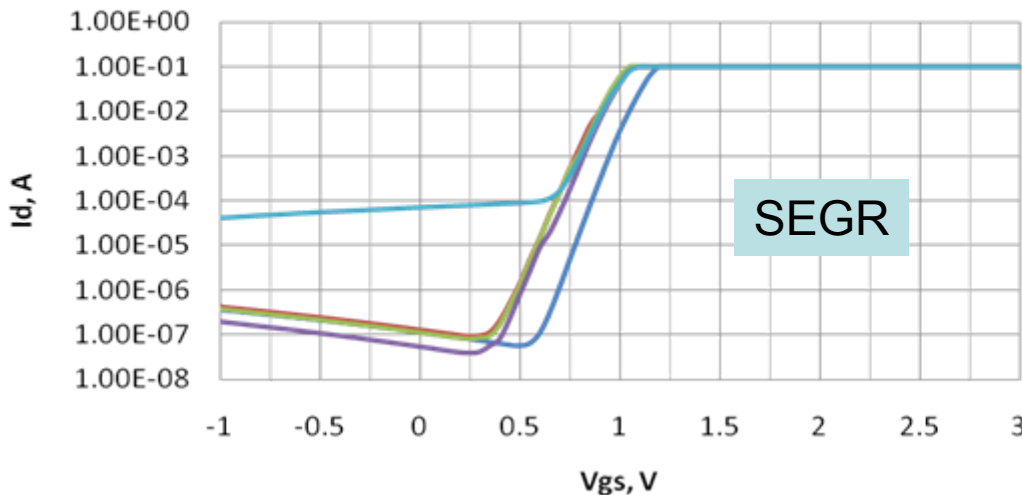
### EPC1001 (SN 1.2): IV Curve after Irradiation with Au Ions at Several Drain Voltages



**No SEB:** but the drain current leakage is increased after irradiation with Au ions with a bias of  $V_{ds} = 100V$  and  $V_{gs} = 0V$

— Pre-rad  
— Vds=100V

### EPC1001 (SN 1.1): IV Curve after Irradiation with Au Ions at Several Gate Voltages

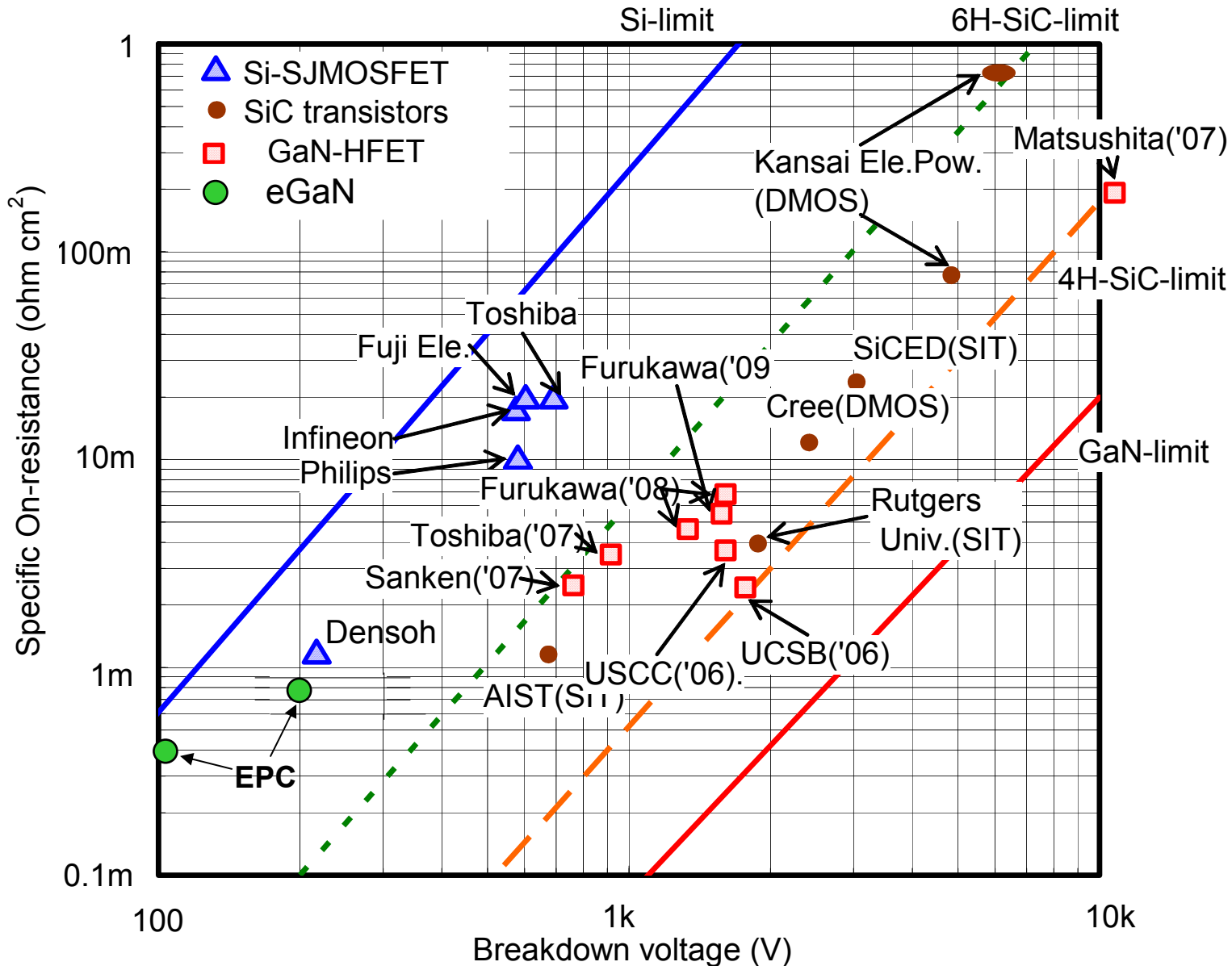


**No SEGR,** but the drain current leakage is increased after irradiation with Au ions with a bias of  $V_{gs} = 6V$  and  $V_{ds} = 0V$ . It is believed increased leakage this is caused by the large gate bias, not by heavy ion irradiation

— Pre-rad  
— Vgs=3V  
— Vgs=4V  
— Vgs=5V  
— Vgs=6V

Die Cost:  $\Omega$  / Area

BFOM: Conduction Loss



● Production Device

Best- Academic- made one transistor work

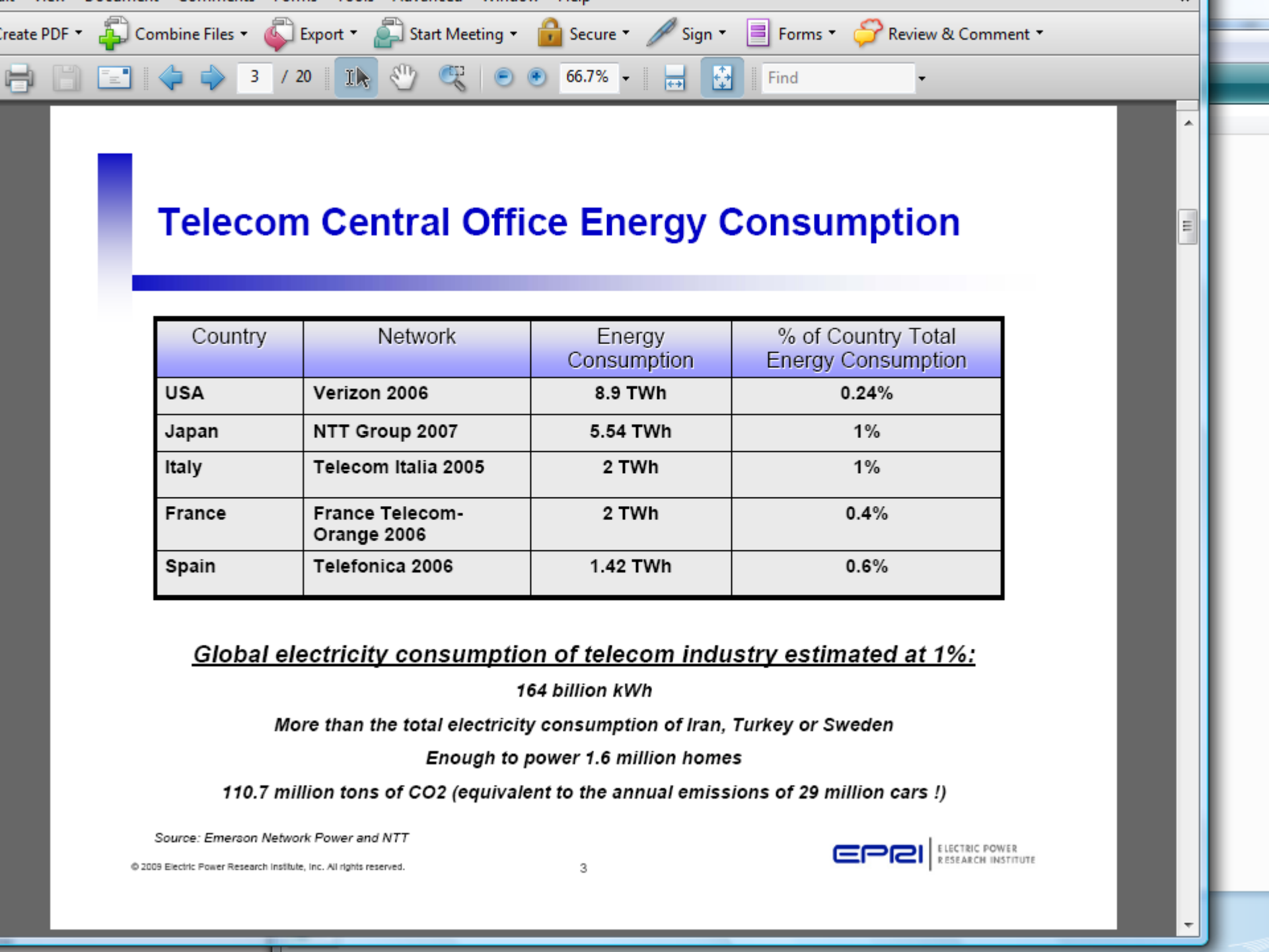
Company: Can produce but does not meet all target product specifications

# Why so much interest in GaN ?

## Power Efficiency

- IBM Challenge
- Data Center Usage
- Consumer
- Portable Gadgets





## Telecom Central Office Energy Consumption

Country	Network	Energy Consumption	% of Country Total Energy Consumption
USA	Verizon 2006	8.9 TWh	0.24%
Japan	NTT Group 2007	5.54 TWh	1%
Italy	Telecom Italia 2005	2 TWh	1%
France	France Telecom-Orange 2006	2 TWh	0.4%
Spain	Telefonica 2006	1.42 TWh	0.6%

**Global electricity consumption of telecom industry estimated at 1%:**

**164 billion kWh**

**More than the total electricity consumption of Iran, Turkey or Sweden**

**Enough to power 1.6 million homes**

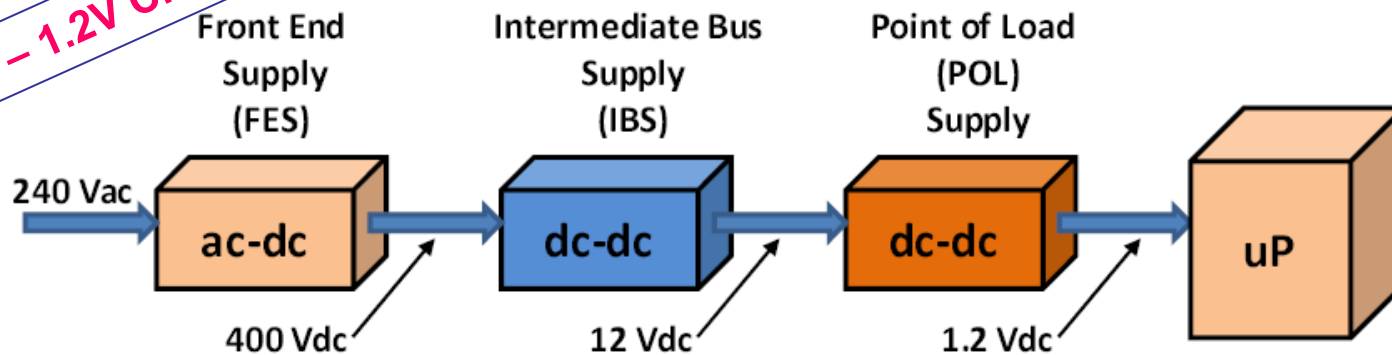
**110.7 million tons of CO2 (equivalent to the annual emissions of 29 million cars !)**

Source: Emerson Network Power and NTT

# GaN High Efficiency Power Switching Applications

- ❖ Data Center: Efficiency sensitive / More CPU power in same vault  
400 V DC (+/-200 V) Power distribution: 12 V – 1 V converters.  
- IEC SMB SG4, IEC TC64, ETSI EE, The Green Grid -Power sub working group
- ❖ AC Line > DC power converters 600V 5 - 20 amps. Low vampire power
- ❖ Electric Vehicles 600 /900 V 100 kwatts
- ❖ Railways 8 KV SiC FETs, SiC diodes

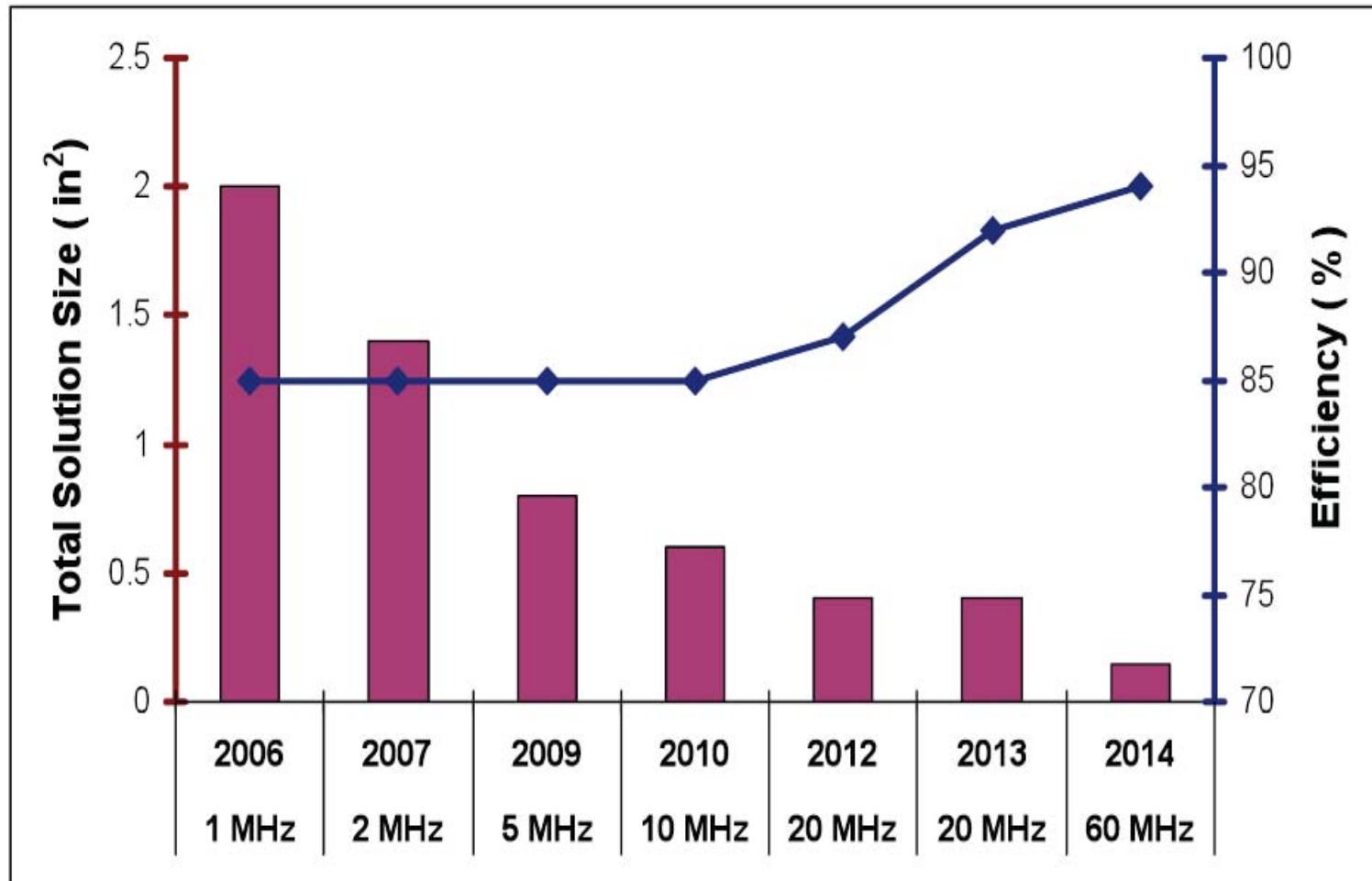
400 V – 1.2V Chain



	FES	IBS	POL	Plug-to-Processor
Recent	93%	95%	88%	78%
Best Immediate	95%	98%	90%	84%
	IBM Challenge			<b>90%</b>
Needed	98%	98%	94%	<b>90%</b>

# Potential LV DC-DC Power Stage Roadmap

Optimized Performance – Without tradeoff



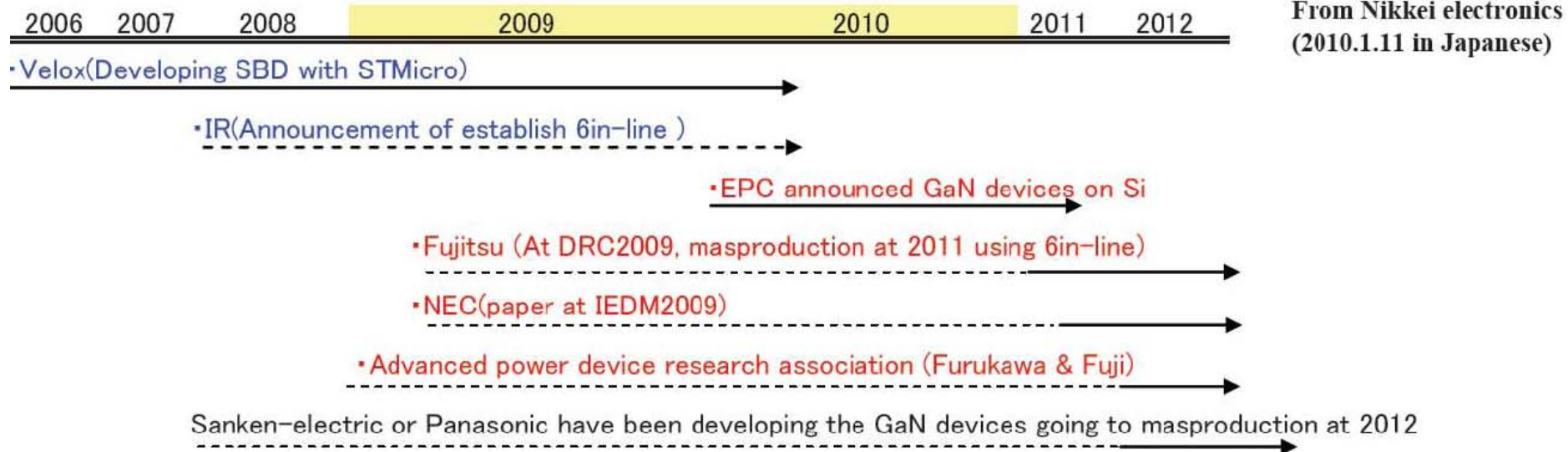
12Vin, 1.2Vout, 100A      Based on Circuit Simulation

For high frequency Integrate a GaN Driver into Power Stage !

# Status of GaN player

Prepared by Dr. Nariaki Ikeda  
of Advanced Power Device Research Association

Company	Detail of Target or status
Fujitsu Laboratory	Mass-production level in 2011(fiscal)~2012 in the medium Vb over 600V using Si or SiC substrate (representative by Fujitsu Micro-elect.)
Furukawa and Fuji Electric	Commercial use at 2011(fiscal)
International Rectifiers	Commercial use from 2010 Beginning of product is lower Vb such several tens of voltage
NEC (Renesus)	Deliver Sample at 2011(fiscal)
Panasonic	Commercial use at 2011(fiscal)
Rohm	Deliver Sample at 2011(fiscal), also developing GaN native substrate
Sanken Electric	Trial manufacture of Vb over 800 V





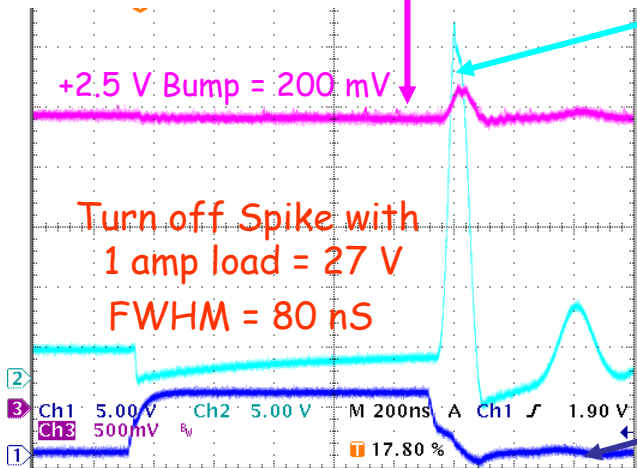
# Pulsing Load

Air Coil DC-DC Converter

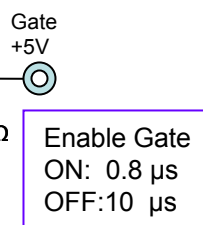
Vin 12 V

Plug in card  
Maxim / IR

3 meters Twisted pair AWG 24

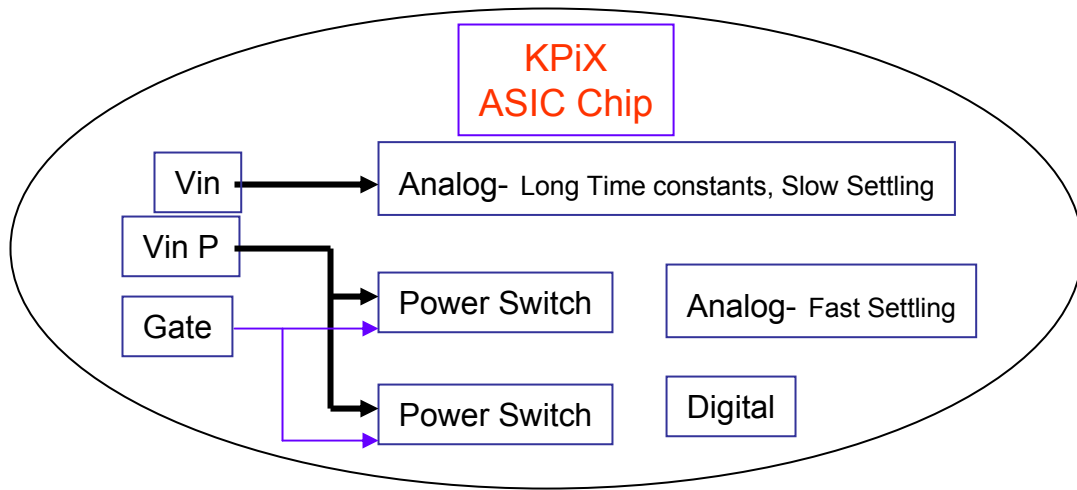
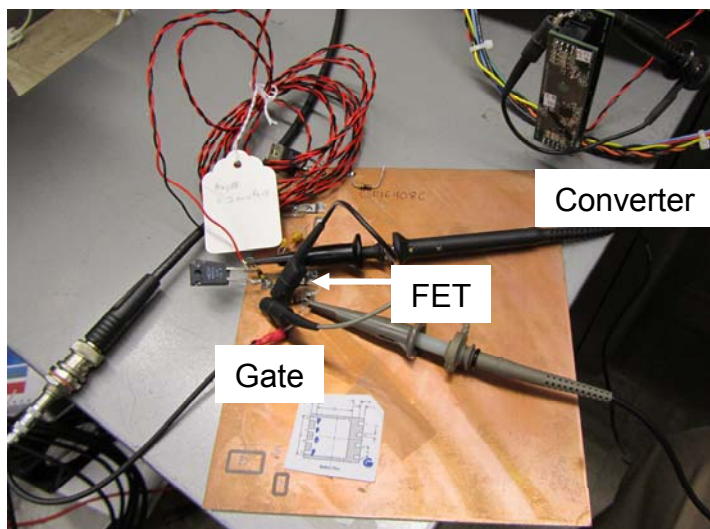
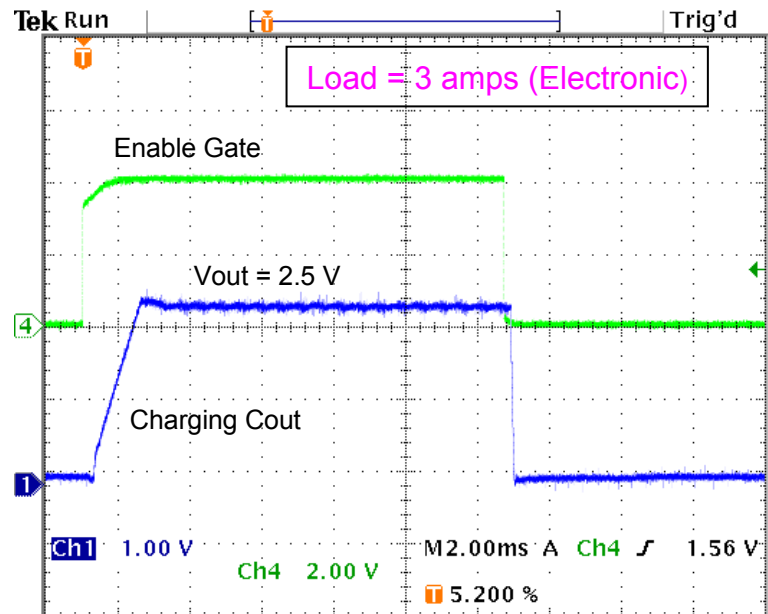


Load Resistor  
2.5 Ω 10 W



# Pulsing Converter

Air Coil DC-DC Converter

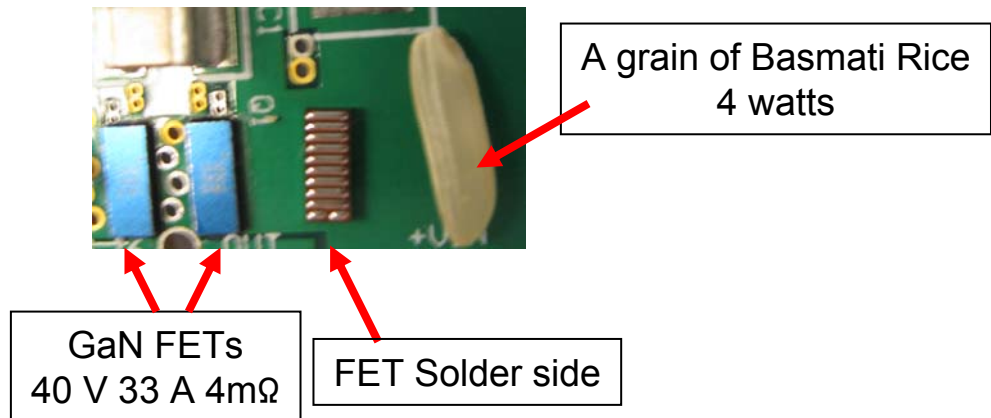


ILC SiD Powering Pulsing Development

# What can be achieved by this Development ?

- ❖ Current Reduction from Power Supply by DC-DC near Load  
Losses  $>$  Current<sup>2</sup> x Resistance
- ❖ Silicon  $\div 10$  Current Reduction  
*Power Loss reduced by 100*
- ❖ GaN  $\div 50$  Current Reduction  
*Power Loss reduced by 2500*

## Thermal Challenge



## Summary: Power Delivery for HEP Detectors & Colliders

- ❖ Early work at Intel central research lab's AIR Core Coils.
- ❖ Bell labs / Lucent investigators started Enpirion (maker of the commercial chip that happens to be Radiation Hard)
- ❖ Radiation Hardness: Silicon LDMOS 15 V Few amps
- ❖ Gallium Nitride could be a game changer: 100 Volts, tens of amps.
- ❖ Opportunity for Linear Collider Beam line power supplies
- ❖ Gallium Nitride: US companies developing for Power switching market.  
Japanese companies - Consumer, Auto, Industrial  
Europe companies – IGBT Replacement, Device R&D - EMEC
- ❖ Yale Ideas: Physics Converters to run in radiation and magnetic fields.



A polar bear stands on a vast, flat expanse of snow and ice. To the left, there is a large, dark, irregular hole in the ice. To the right, a long, winding trail of paw prints leads away from the bear. The bear is standing on its hind legs, looking towards the right. The scene is brightly lit, casting a long shadow of the bear onto the snow to its left.

# Working on Power Supply Is not Glamorous

Top of the World is Cool but lonely !  
Let us keep it cool with highly efficient PS  
Swimming is Great at the North Pole  
Last month Fairbanks was 33 C - Bye Bye Glaciers !

**More Details:** <http://shaktipower.sites.yale.edu/>

# Backup Slides

# Bias during Radiation

## Max operating V & I Limit Power by duty cycle

